NORTH CŞ1 SIDE WALL HEIGHT OF SIDE SIDE WALL SIDE FLOOR OF PIT WALL WALL SAMPLE LOCASTIONS: cs5 cs4 CS2 CS1 2.5' CS2 2.5' CS3 2.5' CS4 2.5' SIDE WALL CS6 4.0' c23CS6 FIGURE 4-2 SCRUBBER PIT LOCATION OF CONCRETE CHIP SAMPLES

ACILITY FEATH & MAITHEY - MO. CTD 99067203

The validated analytical results for the Appendix C constituents are presented in Table 4-3 and the validated analytical results for EP Toxicity analysis are presented in Table 4-4. Mass analysis results for sample CS-5 show elevated levels of chromium and nickel which can be attributed to the sampling tool (steel chisel), which contains these metals. In general, the Appendix C constituent levels are found to match the background levels and the EP Toxicity results are below levels presented in Table 1 of 40 CFR 261.24.

TABLE 4-3

CONCRETE CHIP SAMPLE ANALYSIS (ppm)

	Target						
Donomaton	Clean	<u> </u>	CC - 2	SAMPLE NU		CS-5	CS-6*
<u>Parameter</u>	Level	<u>cs-1</u>	<u>cs-2</u>	<u>cs-3</u>	<u>cs-4</u>	<u> </u>	<u>c3-0</u> "
Metals							
Arsenic	0.02	5.5	6.7	7.5	6.0	7.3	8.6
Barium	900	47	23	40	5.0	45	19
Cadmium	-	4.7	<1.3	<1.5	<1.3	<1.5	<1.5
Chromium	•	15	9.3	49	3.4	640	3.4
Chromium VI	90	<0.059	0.065	0.23	0.13	0.033	0.12
Copper	•	9.9	13	30	9.7	74	10
Lead	-	<2.1	<2.1	3.0	<2.1	9.8	4.4
Mercury	-	0.043	0.042	0.049	0.042	0.049	0.049
Nickel	300	19	8.9	54	<4.2	400	<4.9
Selenium	-	< .47	<0.45	<0.47	<0.51	<0.41	<0.49
Silver	50	<2.2	<2.2	<2.0	<2.3	3.4	<2.4
<u>Cyanide</u>							
Total	300	<0.48	<0.49	<0.48	<0.51	<0.49	<0.5
Volatile Organics		•					
Methylene Chloride	47	0.005	0.007	0.002	0.005	0.009	0.005
1,1 Dichloroethene	5.8	0.002	0.005	0.006	0.007	<0.0025	<0.0025
1,1,1 Trichloroethane	2000	0.022	0.096	0.13	0.031	<0.0025	0.018
Carbon Tetrachloride	2.7	<0.0025	<0.0025	<0.0025	<0.0025	<0.0025	<0.0025
Trichloroethene	32	0.002	<0.0025	<0.0025	<0.0025	<0.0025	<0.0025
Tetrachloroethylene	69	0.28	0.46	0.53	0.31	0.017	0.3

^{*} background

TABLE 4-4

CONCRETE CHIP SAMPLE EP TOXICITY ANALYSIS (ppm)

	EP Toxicity	SAMPLE NUMBERS					
<u>Parameter</u>		<u>cs-1</u>	<u>cs-2</u>	<u>cs-3</u>	<u>cs-4</u>	<u>cs-5</u>	cs-6*
Metals							
Arsenic	5	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
Barium	100	0.30	0.16	0.26	0.22	0.31	0.21
Cadmium	1	<0.03	<0.03	0.04	<0.03	<0.03	<0.03
Chromium	5	0.06	0.06	0.07	0.06	<0.05	<0.05
Chromium VI	••		• •		• •		
Copper	••						
Lead	5	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05
Mercury	0.2	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
Nickel							• •
Selenium	1	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01
Silver	5	<0.05	<0.05	<0.05	<0.05	<0.05	<0.05

^{*} background

5.0 DISCUSSION

5.1 Closure Procedures

Except as noted in sub-Section 5.2 closure activities conformed to the approved closure plan. Per the closure plan, all incinerator train components were dismantled and disposed of at a RCRA permitted secure landfill. These system components are considered properly closed.

The concrete pit and the ceiling were decontaminated according to the approved closure plan. The concrete chip samples from the pit exhibited Appendix C constituent levels similar to the background levels and did not exhibit the hazardous waste characteristic for EP Toxicity. The wipe samples from the ceiling exhibited Appendix C constituent levels similar to the background samples. Therefore, these areas can be considered properly closed as they meet the closure criteria.

5.2 <u>Deviations</u>

Due to unforeseen circumstances, certain procedures that were not included in the approved closure plan were implemented to assure proper closure. These are discussed below.

- (a) The concrete pad for the combustion chamber was not large enough to allow for adequate background sampling. Therefore, the entire pad and the footing were excavated and disposed of along with other debris at the RCRA permitted secure landfill. The concrete pad is considered properly closed.
- (b) A blended oil feed line (WFL2) was found plugged. It was flushed with steam to clear the blockage. The rinsate generated was treated as hazardous waste.

- (c) It was stated in the approved closure plan that if waste feed line WFL3 was not decontaminated after the initial cleaning, the same steps will be repeated. Initial rinsate sampling resulted in no detectable cyanide; however, several organic constituents were detected above the target clean levels. As a result, the decontamination procedure was modified by substituting a Citrikleen solution for the sodium hydroxide solution during the second round of line flushing. The validated analytical results from the final round of sampling indicated that all Appendix C constituent levels were below the target level. The cyanide feed line is considered closed properly.
- (d) Decontamination of all three waste feed lines was deemed incomplete following the initial round of line flushing. Decontamination procedure during line flushing were modified by using steam and Citrikleen solution since organic constituents were targeted for removal.

5.3 Incomplete Items

The validated analytical results from the final rinsate analyses (WFL-1A, WFL-2A and WFL-4A) from the two blended oil feed lines indicated that the levels of organic constituents were above the closure criteria. The closure of these two lines is deemed incomplete.

5.4 Specific Submittals

Specific submittals that constitute a complete closure certification for the incinerator train and the waste feed lines are identified and discussed below.

1. As-built Drawings:

Since all the equipment components that were closed have been removed and disposed of off-site and there was no new construction associated with this closure, as-built drawings are deemed unnecessary and are not included. The drawings and the photographs of the facility prior to closure are included in Appendices A and B, respectively.

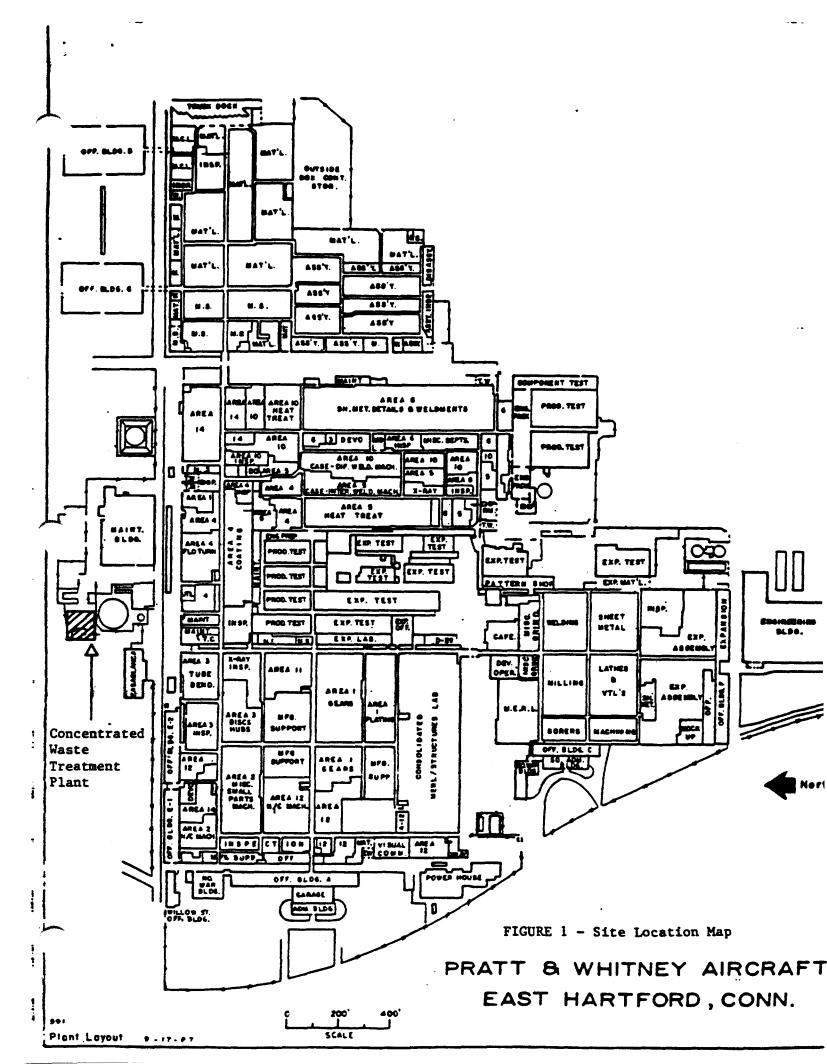
2. Soil Verification Test Results:

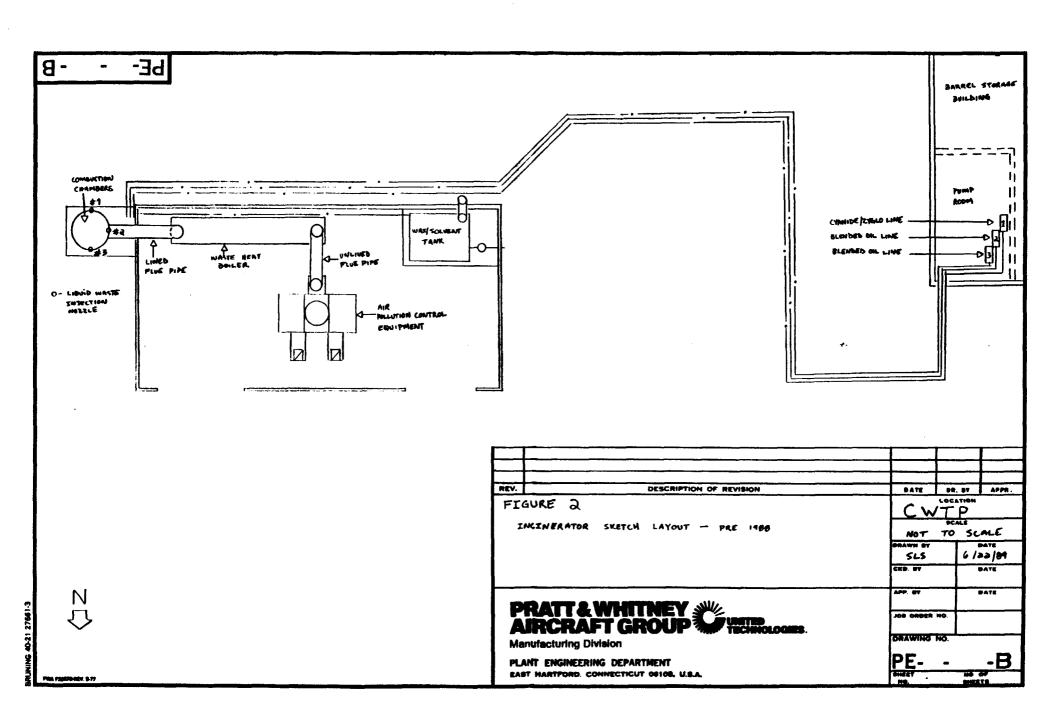
Soil verification tests were not required by the approved closure plan.

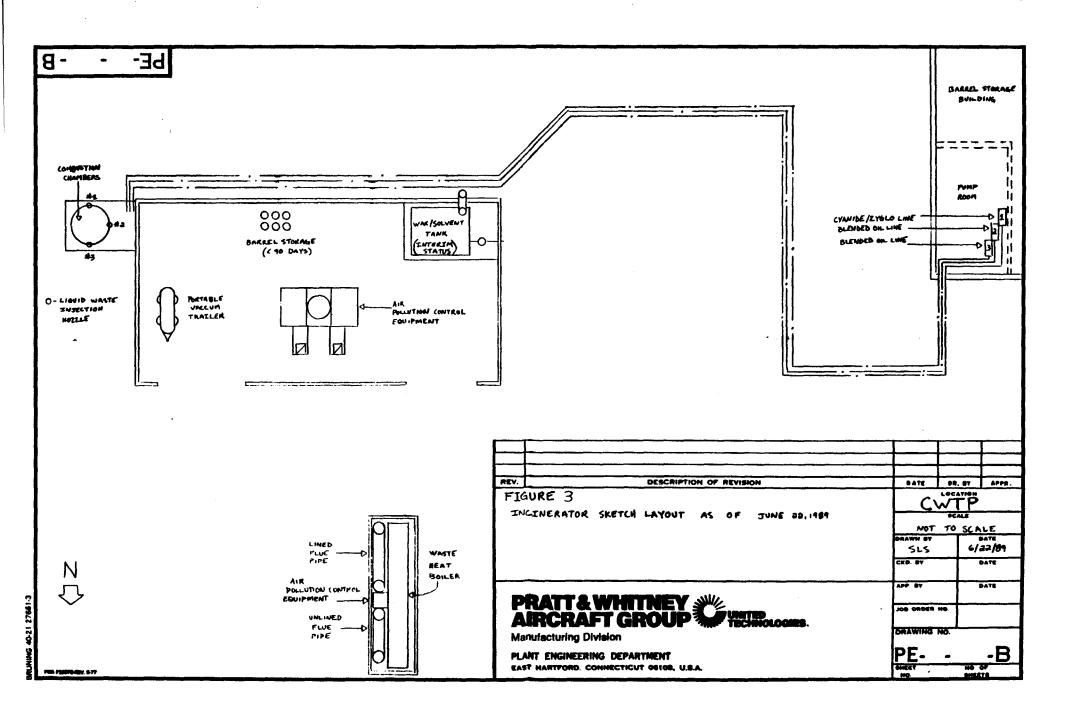
- 3. Appendix IX Test Results:
 Appendix IX testing was not required by the approved closure plan
- Photographic Records of Closure
 These are included in Appendix F.
- Summary of Daily Logs
 These are included in Appendix E.
- List of Minor Departures:
 These are discussed in sub-Section 5.2.

APPENDIX A

Drawings of the Incineration System







HAZARDOUS WASTE INCINERATION SYSTEM INSTALLED AT PRATT & WHITNEY, EAST HARTFORD, CONN. AUXILLIARY AIR BLOWERS TEMPER ING (T) AIR BLOWER BLOWERS . MAXON 2,500,000 BTU/HR BAS/OIL SECONDARY BURNER BURN-ZOL ADJUUSTABLE BURN-ZOL PACKED TOWER VENTUR! SCRUBBER -28" O.D. WITH 3" SCRUBBER 21 '-3" INSULATION CLINER DEMISTER PAD 16" 0.D.> POLYPROPYLENE MAXON 1,500,000 BTU/HR GAS/01L PRIMARY BURNER (2 USED), 20: 1 THROTTLEABLE ACCESS PACKING PORTS **ECLIPSE** MODEL 3 HRW WASTE BURNER - ZOL MODEL 272 **BOILER** HEAT & PROPORTIONED INCINERATOR CONTROLS FL OOR NOTE: A 1,200 ACFM COMBUSTION AIR BLOWER FEEDS THE 3 INCINERATOR BURNERS

APPENDIX B

Photographs of the Incineration System

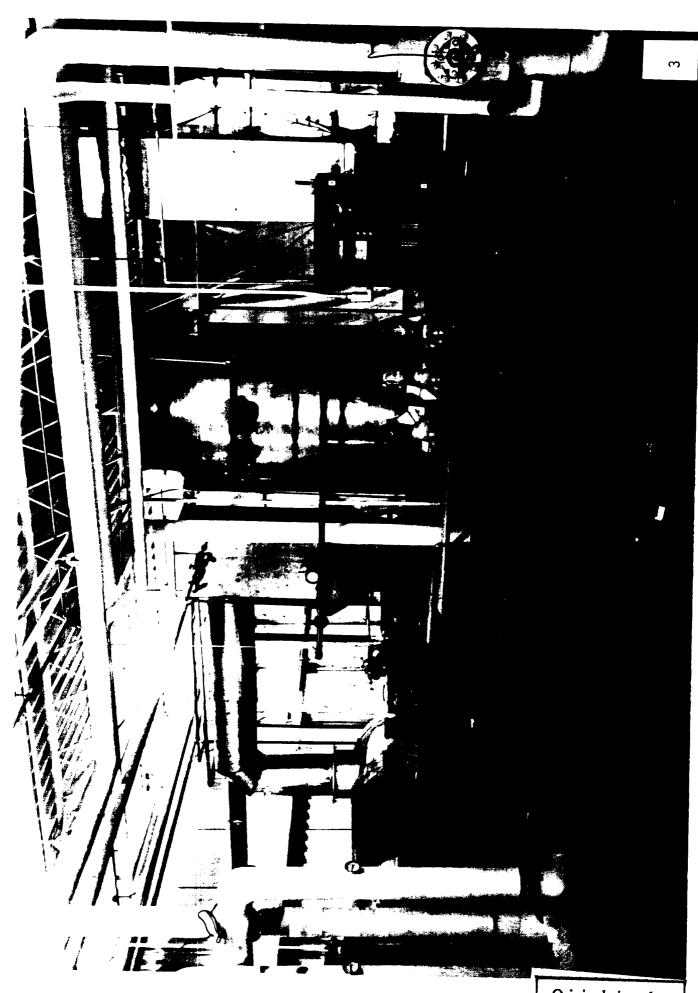
LIST OF PHOTOGRAPHS OF THE INCINERATION SYSTEM AS INSTALLED

NUMBER	DESCRIPTION
1	The combustion chamber located outside the building (81C2185-015)
2	The waste heat boiler located inside the building (81C2185-014)
3	The air pollution control system located in the pit inside the building (82C5872-001)





Originals in color.



Originals in color.

APPENDIX C

List of Constituents Requiring Analysis

HAZARDOUS WASTE INCINERATOR CLOSURE PLAN

11.0 TESTING AND DETERMINATION PROCEDURES

A specific analytical parameter list has been developed for all ash/residue, waste feed line rinsate and concrete chip samples collected during incinerator train closure activities. As presented in Table 2 this list is representative of all listed hazardous waste constituents potentially present in the cyanide solution and wax/solvent mixture, the only waste streams burned in the incinerator. In addition, the characteristic hazardous waste parameters of corrosivity and extraction procedure toxicity have been deemed applicable and are therefore included.

TABLE 2
LISTED HAZARDOUS WASTE CONSTITUENT PARAMETERS
AND ANALYTICAL METHODS

TOLUME SEL	<u>Aqueous</u> (Rinsate)	Solid-Mass Analysis (Concrete chip/ ash/residue)	
<u>Metals</u>		· abily restaucy	
Arsenic	3010/7060	3050/7060	
Barium -	3010/6010	3050/6010	
Cadmium	3010/6010	3050/6010	
Chromium (Total)	3010/6010	3050/6010	
Chromium VI	/7196	/7196	
Copper	3010/6010	3050/6010	
Lead	3010/6010	3050/6010	
Mercury	3010/7470	3050/7471	
Nickel	3010/6010	3050/6010	
Selenium	3010/7740	3050/7740	
Silver	3010/6010	3050/6010	
Cyanide	/9010	/9010	
Volatile Organic Compounds			
Carbon Tetrachloride	5030/8010	5030/8010	
1,1-Dichloroethylene	5030/8010	5030/8010	

Parameter

HAZARDOUS WASTE INCINERATOR CLOSURE PLAN

Methylene Chloride	5030/8010	5030/8010
Tetrachloroethylene	5030/8010	5030/8010
1,1,1-Trichloroethane	5030/8010	5030/8010
Trichloroethylene	5030/8010	5030/8010

^{* 5030/8010 -} preparation method / analytical method

The analytical methods presented above have been selected from the third edition of <u>EPA Publication SW-846</u> - <u>Test Methods for Evaluating Solid Waste</u>. The designated laboratory will follow all applicable internal QA/QC procedures outlined in SW-846.

Upon receipt of the analytical data, an initial evaluation of the results will be performed through data validation. Data validation includes a review of field QA/QC procedures (i.e. trip blanks, field blanks) and laboratory QA/QC procedures (i.e. holding times, blind duplicate analysis, surrogate recoveries). Data points that are not adequately supported by the QA/QC procedures will be referred to the sampling team and/or the laboratory for appropriate corrective actions.

APPENDIX D Closure Criteria

HAZARDOUS WASTE INCINERATOR CLOSURE PLAN

TABLE 1

TARGET CLEANUP LEVELS
WASTE FEED LINE RINSATE SAMPLING

CONSTITUENT	CONCENTRATION (mg/l)
Arsenic ¹	0.05
Barium ¹	1.0
Cadmium ¹	0.01
Chromium ¹	0.05
Copper ²	1.0
Lead ¹	0.05
Mercury ¹	0.002
Selenium ¹	0.01
Silver ¹	0.05
Cyanide ³	0.2
Carbon Tetrachloride 1	0.005
1,1-Dichloroethylene ¹	0.007
Methylene Chloride ⁴	0.025
Tetrachloroethylene ⁴	0.02
1,1,1-Trichloroethane ¹	0.20
Trichloroethylene ¹	0.005

^{1.} EPA Primary Drinking Water Standard (MCL)
2. EPA Secondary Drinking Water Standard (SMCL)
3. Recommended Contaminant Level (RMCL)
4. Connecticut Department of Health Services - Action Level

HAZARDOUS WASTE INCINERATOR CLOSURE PLAN

TABLE 2
HEALTH BASED RISK LEVELS
CONCRETE CHIP SAMPLING

CONSTITUENT	CONCENTRATION (mg/kg)
Arsenic	0.02
Barium	900
Cadmium	*
Chromium vi	90
Copper	*
Lead	
Mercury	*
Nickel	300
Selenium	*
Silver	50
Cyanide	300
Carbon Tetrachloride	2.7
1,1-Dichloroethylene	5.8
Methylene Chloride	47
Tetrachloroethylene	69
1,1,1-Trichloroethane	2000
Trichloroethylene	32 .

Risk levels obtained from RCRA Facility Investigation (RFI) Guidance Document (EPA Publication SW-87-001)

^{*} No risk levels identified

APPENDIX E Copies of Daily Logs

PRATT & WHITNEY BURN-ZOL HAZARDOUS WASTE INCINERATOR DAILY FIELD LOG IT PROJECT NUMBER 515153

Monday 11/13/89

A 5-man crew mobilized from Pittsburgh, Pa., to E. Hartford, Connecticut. After arriving in E. Hartford, the crew contacted Mr. Scott Singer, went to the plant for identification processing, and walked the job site area to discuss objectives and scheduling.

Tuesday 11/14/99

All piping outside of the Burn-Zol unit was dismantled by means of pipe wrenches or cold cutting with reciprocating saw.

Two crew members began removing the outer shell and fiberglass insulation from the large heat exchanger located inside the incinerator building.

All dismantled piping was laid on a double layer of 6 mil polyethylene plastic and covered until a roll off box was delivered.

Wednesday 11/15/89

A crew member continued to dismantle the large heat exchanger while the other two crew members plumbed the waste feed lines to enable us to flush the lines.

Jack Hill from ITFAS arrived on-site to take samples after the waste feed lines had been flushed and rinsed.

At approximately 1330 hours, we began flushing the waste feed lines.

The Blend Oil Line (WFL1) was flushed using a 3-step method:

Step 1 - Approximately 25 gallons of plant tap water was flushed through the line.

Step 2 - Approximately 25 gallons of Citrikleen solution (30%) was pumped through the line.

Step 3 - Approximately 25 gallons of plant tap water was flushed through the line.

The Cyanide Feed Line (WFL3) was flushed using the same 3-step method except that a Sodium Hydroxide solution (25%) was used instead of the Citrikleen solution.

The Zyglo Feed Line (WFI2) was blocked somewhere in the line and could not be flushed. A decision was made by Scott Singer to connect steam to the line to loosen the material.

The flushing operation began outside of the incinerator building. Water and solutions were pumped from this point to the pump room under the drum storage building where the affluent was contained in 55-gallon drums.

Plant tap water was sampled for influent background analysis before the flushing process began.

Affluent samples were taken at the end of the third rinse.

Thursday 11/16/89

Refractory brick that was laying inside the Burn-Zol unit was removed by hand.

Refractory from the large heat exchanger was removed by electric chipping hammer and staged on poly inside the incinerator building.

Materials were purchased and construction of the poly barrier began.

The Burn-Zol unit was to be lowered to the ground today, but due to high winds, this operation was postponed until Friday 11/17/89.

Friday 11/17/89

The crew prepared the Burn-Zol unit for lowering it to the ground. Refractory brick that was blocking the top opening was knocked out. A cable was rigged through the top openings.

At approximately 1130 hours, the Burn-Zol unit was lowered to the ground and staged on poly.

The large heat exchanger was moved outside the incinerator building and crew member began torch cutting it.

Saturday 11/18/89

One crew member continued dismantling the large heat exchanger.

Three crew members removing refractory from Burn-Zol unit.

All refractory and tubing from heat exchanger were placed in roll off boxes and covered overnight.

Large pieces of the heat exchanger shell were staged on poly and covered overnight.

Monday 11/20/89

Crew continued to dismantle large heat exchanger and remove refractory from the Burn-Zol unit.

Tuesday 11/21/89

Continued removing refractory from the Burn-Zol unit and started cutting the inner and outer shells.

A steam line was connected to the Zyglo Feed Line (WFL2). Steam was applied to the line for approximately six (6) hours. After approximately 25 gallons of product was retrieved, the line was flushed by the 3-step method by using the Citrikleen solution (30%). Effluent samples of the final rinse were taken by Mr. Scott Singer of FWA.

By the end of the shift, the Burn-Zol unit had been completely dismantled.

Wednesday 11/22/89

The large heat exchanger has been completely dismantled.

The small heat exchanger was moved outside and dismantled.

Construction of the poly barrier was completed.

The incinerator building was cleaned out in preparation of inside work.

The crew returned home for Thanksgiving and will return on-site on Monday, 11/29/89.

Monday 11/27/89

An entrance was constructed through the poly barrier.

The crew began dismantling the large scrubber unit and associated piping.

Tuesday 11/28/89

Waste feed lines in the pump room were removed.

The large scrubber was removed and lowered to the ground. The shell was cut in half, the Tellerette packing was removed, and both halves were staged under poly with the Burn-Zol pieces.

One of the plastic tanks in the pit area was completely dismantled. The second plastic tank was 90 percent dismantled.

Wednesday 11/29/89

All contents of the pit area were dismantled and removed.

Crew began dismantling the air pollution control equipment.

The concrete pad that the Burn-Zol unit was placed on was broken up by means of a hydraulic hammer mounted on a backhoe.

Thursday 11/30/89

Continued dismantling equipment and piping inside the incinerator building.

The exhaust stacks that extended through the roof of the incinerator building were cut down, cut into pieces, and lowered to the ground. The pieces were staged under poly along with the Burn-Zol and heat exchanger pieces.

All pieces of the concrete pad were excavated and placed into roll off boxes. A footer was discovered under the concrete pad. Mr. Scott Singer requested that it also be excavated and removed.

The footer was broken into pieces, excavated, and placed outside the work area. The pieces will be taken off-site by the construction crew that was excavating for foundation work.

Priday 12/1/89

Continued to dismantle equipment and piping inside the incinerator building.

Sample results from waste feed line affluents indicated high concentration of organics. It was decided by Mr. Scott Singer that the three lines be steamed for a number of hours and then filled with Citrikleen solution.

The Blend Oil Feed Line (WFL1) was flushed with steam for 7.5 hours and filled with Citrikleen.

Two roll off boxes were weighed, manifested, and taken off-site for transportation to the CWM Emille, Alabama facility.

Dismantlement of equipment and associated piping inside the incinerator building is 100 percent complete.

A flatbed tractor-trailer arrived on-site to transport the large pieces of steel shells.

Saturday 12/2/89

Seventy percent of all electrical control panels and associated conduit were dismantled and staged on pallets outside the incinerator building. PWA will dispose of these components.

All pieces of the Burn-Zol heat exchanger and scrubber units were loaded onto the flatbed trailer. Side boards were put on and the trailer was tarpped and secured.

Flushed the Zyglo Feed Line (WFL2) with steam for five hours.

Monday 12/4/89

Continued dismantling and removing electrical components inside the incinerator building.

Flushed WFI2 with steam for one more hour and then filled it with Citrikleen.

Flushed the Cyanide Feed Line (WFL3) with steam for seven hours.

Dismantlement and removal of equipment inside the incinerator building is 100 percent complete.

The flatbed trailer was weighed, manifested, and transported off-site for disposal.

Tuesday 12/5/89

Filled WFL3 with Citrikleen.

Constructed a decon pad and deconed all equipment and tools by means of steam cleaning.

The floor of the pit area was steam cleaned. The rinsate was pumped out and taken by CWIP personnel.

Wednesday 12/6/89

The ceiling inside the incinerator building was wiped down by means of spraying the ceiling with a Citrikleen solution and wiping with clean lint free cloths.

Thursday 12/7/89

The poly barrier was dismantled and removed from the building.

Jack Hill from ITFAS arrived on-site to take samples.

All three waste feed lines were flushed again using the 3-step method. Effluent samples were taken.

Wipe samples were taken from four areas of the ceiling in the incinerator building. Two background wipe samples were taken over the wax solvent tank area.

Concrete chip samples were taken from the pit area.

Friday 12/8/89

The crew inventoried and packed up all tools and equipment in preparation for demobilization.

The waste feed lines outside the incinerator building were capped.

The last two roll off boxes were weighed, manifested, and transported off-site for disposal.



Crew: T. Dormer

P. Andreas

F. Paul

k. Hohmar

J. Pail

DAILY SITE REPORT

Job Name Pratt + Whitney	Date 11/13/89
Job Number <u>5/5/35</u>	Day Mon
Weather Conditions Sunny, Mild	Day Man Site Conditions Dry
Daily Work Description and Comments (tests, changes, c	:laims, etc.):
Mobilised to Hartford Ct1 Identification Process. Walked Scheduling	Met with Scott Singer, Completed
I dentification Drocess. Walked	the ish site area and discussed
Schedoling	
Schedule and Performance Status:	
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
Visitors:	
	Jon Down



Crew: T. Dormer P. Andreas F Paul K. Hohman J. Paul

DAILY SITE REPORT

Job Name Pratt - Whitney	Date
Job Number 5/5/53	Day Tue
Weather Conditions Sunny, Warm	Site Conditions Dry
Daily Work Description and Comments (tests, change	
0700 - Tailgate Safety Meetin	
6715 - Unloaded Trailer	7
	piping from the Burn-rol unit. Piping
INGS removed with nior wren	scher or by cold cutting with sawralls:
30 min delay because of an a	acher or by cold cutting with sawralls. Bur line still live. Prws maintenance
man worked on shutting It OFF	. All piping was laid on plastic +
Covered.	
	1.201. Began removing sheeting & insulation from
	building - Continued til end of Shift
1400 - Began disconnecting piping in pu	
Tomorrow. Chane Scheduled for I	
Orders, Directives, Notices and Protests:	
Moetings: Meeting with South Singer at	Sout Time Sheets, Site Reports, Schooling
Visitors:	
	Low Down
Front End Loader Delivered	Hom



Crew T. Dormer P. Andrew U. P. J. K. Harman J. Flat

DAILY SITE REPORT

Job Name Pratto Whitney	Date
Job Number	Day Wed
Weather Conditions Rain in AM 603	Site Conditions Wet
•	claims, etc.): 0700- Tailgate Safety Meeting
	tion from ends of heat exchanger (boiler
2 men doing plumbing necessar	
1000- Tack Hill from IT on site	
1100 - All pumps + hoses set up - read	y for flushing lines
- Waiting on Larry Lucias for rac	
1330 - Started flushing lines - flushed	
	Third rinses. The 2nd waste oil line is
blocked.	
1630 - Plumbed an airline to the blocked	oil line but it would not clear. Will
try steam when its available	
Schedule and Performance Status: The blocked steam is available	oil lone will be flushed when
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
Visitors: Jack Hill-IT FAS, Edison	
	1 Stime
2 nd Man : . If delivered	Jon Strange



Crow T Dormer Principle F Proof K Hohman

DAILY SITE REPORT

Job Name Pratt & Whitney	Date
Job Number <u>5.7757</u>	Day Thur
Weather Conditions Neavy ran, high winds	Site Conditions Wet
Daily Work Description and Comments (tests, changes, c	laims, etc.): <u>0200. Toulgate Safety Meeting</u>
0715 - Started removing refraction	from inside Burn-201 incinerator.
-Loaded material into bucket of f	ront Loader
- Loaded refractory from heat excl	langer into bucker of front loader
· Covered front loader bucket with	poly
- Cleaned up area around heat excha	nger
1300 - Purchased Jumber and began Co	nstructing poly barrier. Frame work
finished by end of shift	7
Schedule and Performance Status: Will not altemp	of to lower Durn-zol unit because
of weather condition	
Additional-Extra Unanticipated Cost Factors:	
	·
•	
Orders, Directives, Notices and Protests:	
Olders, Directives, Nouces and Processs.	
Martine Martine with Scott Sugar - Discus	seco flush was of blocked all Line. Possibility
of a Closed valve near the storage area	o Steam is now Available if accorded
Di la Cionea intive ricer has signo-p trees	The state of the s
Wishes.	
Visitors:	Jan Som
	Home

1 Roll Off Box achoccod



Crew: T. Dormer
P. Andreas
F. Paul
K. Hohman
T. Pail

Job Name Trott + Whitney	Date 11/17/89
Job Number <u>51.5/5.3</u>	Day FC
Weather Conditions Clear Cold	Site Conditions Dry
Daily Work Description and Comments (tests, changes, clai	ms, etc.): 07w- Tailgate Safety Meeting
0715 - Began preparing To Lower Burn. Z.	of Unit to ground. Knocked out refractory
brick that was blocking the top opening. I	Moved Rell Off box to the front of the
incinerator blodg.	
6900 Applied for Burning Permit. Dragged the	keat exchanger outside & began cutting it
1000 - Crane operator from PWA arrived. Rig	
Burn Zul wat + housed on To the crane.	
1130 - Burn-zol unt lowered To The ground the	in staged outside an potture incinerator
bldc. on poly	
1400- Began cutting the outer shell of the	Burn 2d unit
1700 - Top half of head exchange removed. All	pieces covered overnidet
Schedule and Performance Status:	
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
	.,^
Visitors:	1 Daniel
	John
	ľ



T Dormer

P. Andreas

F. Paul

K. Hohman

J. Pail

TECHNOLOGY CORPORATION

Job Name Prott + Whitney	Date _///8/89
Job Number <u>5/5/53</u>	Day Sat
Weather Conditions Cloudy, Cold	Site Conditions Dry
Daily Work Description and Comments (tests, changes, cl	
0715- 1 man cutting heat exchanger	
3 Men removing refractory f	From Burn Zol unit
Continued these operations 'til en	ed of shift at 1530
All prince and will be	
All pieces covered with poly	at end of skift
Schedule and Performance Status:	
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
	and a
Visitors:	1 Donald
	Low You

Equipment: 1 · pick up

1- 3yd Loader

2. Man Lifts

2. Demo Sam

2- Demo Hammers

1-Roll Off

Crew: T. Dormer

P. Andreas

F. Paul

K. Hohman

J. Pail

Job Name Pratty Whitney	Date 11/20/89
Job Number	Day Non
Weather Conditions Cloudy, Cool, Rain in AM	Site Conditions wex
Daily Work Description and Comments (tests, changes, clai	
0715 - Continued dismanting heat exchi	cuser and removing refractory
From Burn 701 unt for entire day.	
1730 - End of Shift	
Schedule and Performance Status: 2 rd Poll Off be Will attempt to flushe Zyglo line	cuth steam Tonorrow.
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
· · · · · · · · · · · · · · · · · · ·	
Meetings:	
Visitors:	
	Jon Down
	Home

Exchanged Imanlift for 1 sissers lift

Equipment 1- Pick up
1- Equip trailer
1- 3yd loader

NAL 1- man lift

1- Susors lift

2. Demo Saws

2- Demo Hammers

(rew	T. Dormer
	P. Andreas
•	F. Paul
	K. Hohman
	J. Pail

Job Name Pratt & Whitney	Date (1/21/89
Job Number	Date
Weather Conditions Cold, Wincly	Site Conditions Dry
Daily Work Description and Comments (tests, o	changes, claims, etc.): <u>Ozoo - Tailgate' Safety Meeting</u>
0715 - 1 Man Cutting Shell of 3	
I man Femouring tetractory	1 - 2 men hooking up steam line to zigh line
0800 - Turnedon steam to zyglo	luce very little coming out other end
0830- All refractory removed fro	m Sura Wit unit
1100 - Retrieved approx 25 Gal of	Green liquid from Zyglo line. Shut off steam
Re-plumbing to run water	
1230 - 2nd Roll Off Bux delivered, Were	shed the fill one - 10,000 to over - will have to take off
1400- Flushed Zyglo line wil	the water, citriklery water, Clear water coming out
1445 - Scott Singer Takes Sample	
1930 - End of Shift	
Schedule and Performance Status: BUSA Zol dismanTing 90° Complete	dismanting completed. Large heat exchanger
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
Visitors:	

Equipment: 1 - Pickup
1 - Equip Trafer
1 - Type loader
1 - Man lift
1 - Sissor lift

2. Demo Saw 2 Demi Hammirs

a. R. 11 off boxes

Crew!

T Dormer P. Andrews

K. Hohman

J. Pail

J. Sardello

O	4 4 9
Job Name Tratt + Whitney	Date
Job Number <u>515/53</u>	Day Wed
Weather Conditions Clear, Cold	Site Conditions Dy
Daily Work Description and Comments (tests, changes, cla	aims, etc.): <u>0700 - Tailgate Safety Meeting</u>
0715 - Continued dismontling large	heat exchanger
0730 - Began Construction of polyethy	leal wall
0900 - Large Keat exchanger Complete	
0930 - placed small heat exchanger	outside + began dismenting
1200 - Small heat exchanger comple	etely dismantled-placed in roll off
1360 - Poly wall completed	•
1330 - Cleaned out incinerator room	n of all debri
1400 - Placed all equipment inside 1	nsinerator room
- Covered rolloff boxes & Burni	Pol pieces
1430 - End of Shift	•
Schedule and Performance Status: Flat bed Sch	reduled for Tue (1/28/89) for
Transporting pieces of Burn 201	• • •
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
Wiedlings.	
Visitors:	
	Jon Domes
	4m J

Equipment: 1. Pick up
1- Equip tralir
1- 34d loader
NAL
1- Man lift

1- Sissor Lift

2. Demo Saws

2-Roll Off Boxes

Crew: T. Dormer

P. Andreas

K. Kohman

V. Pail

7. Sardello

Job Name Pratt + Whitney	Date 11/27/89
Job Number 55/53	Day Man
Weather Conditions Clear, Cool	Site Conditions Dry
Daily Work Description and Comments (tests, changes, claims	
1300 - Constructed a doorway thro the po	ly wall.
1330- Began dismanting scrubber unit	
1630 - Began removing Dipe Inside pum	o room
1630 - Began removing pipe inside pump 1730 - Fact of Shift	
Schedule and Performance Status: Sea Land Cannot Contacted Freehold Cartage Inc. of free a roll off box tomorrow	supply Roll Off boxes When needed.
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
	and the second s
Visitors:	2 Dimer
	Anu Damer

Equipment:

INTERNATIONAL TECHNOLOGY CORPORATION

1- Pulup 1- Equip trailer 1- 24d loader 1- Manlist

1- Sussor Lift

2. Demo sand 3- Poll off Boxes Crew: T. Dormer P. Andreas K. Hohman 4. Pal

J. Sardello

• • •	
Job Name Dratt + Whitney	Date 11/28/89
Job Number	Day Tue
Weather Conditions Coul, Rain in AM	Site Conditions Wet
	ges, claims, etc.): 0700 - Tailgate Safety Meeting
0715 - Two men Continue removing p	iper from pump room
- Two men continue dismantlin	
1100 - All piping & Conduit attached	to scrubber removed. Torch out part
of railing around pit. Extrac	ted scrubber from pit area by forklift.
	· Flour + began saw cutting in half
- 2 men begin cleaning out pi	,
	half Staged outside. Began removing
Tellerette packing + placing in roll	
1700 - Scrubber unit Completely dismontle	d. I Plastic tank in pit completely dismontled
2nd tank 90% dismantled 1730	
Schedule and Performance Status: Flat bed To	aller for Burn Tol pieces didn't arrive
Additional-Extra Unanticipated Cost Factors: 4/1	overhead heater with forklift when
Moving Scrubber unit - Steam le	aking. Shut off steam
Orders, Directives, Notices and Protests:	
Meetings:	
Visitors:	Day Div
	<i>W</i> .
1100- Roll off box from Freehold Car	Tage Inc. delivered

INTERNATIONAL TECHNOLOGY CORFORATION

Equipment: 1 - Pick up

1 - Equip Trailer

1 - 2yd loader

ATIONAL

1 - Manlift

DLOGY

1 - SISSOR Lift

2 - Denne Saws

3 - Roll off Boxes

1 - Cat 416 Backhoe/Lundar

DAILY SITE REPORT

Crew T Dormer

P. Andreas

K Nohman

J. Pail

J Sardella

Job Name Pratt + Whitney	Date
Job Number	Day Wed
Weather Conditions Clear Cold	Site Conditions Dry
Daily Work Description and Comments (tests, chan	ges, claims, etc.): 0700 Tailgate Safety Meeting
0715 - Continued dismantling Con	ntente of pit: Plastic + Cak, Motors,
steel frame etc.	•
1100 - Pit area completely cleaned	lout. Man from CUTP pumped out
water from pit	. ,
1300- Began removing air pollution	Control equipment
1400 - Backhoe with hammer attack	hment delivered: Began breaking up
Burnzol pad	J , , , , , , , , , , , , , , , , , , ,
1600- Burn 701 pad broken up. 1	ull load into polloffs on Thorsor Fri
1630-Transferred some debre from	
1780- End of Shift	
Schedule and Performance Status: Dismant/	-g of equiment inside bldg. 75%
Complete. 4th Rull Off Bus de	
Additional-Extra Unanticipated Cost Factors:	
*	
Orders, Directives, Notices and Protests:	
Meetings: Meeting with Scott Singer - So	emple result from Brench Oil Feed line
indicates high concentration of Org	anics, Will Flush with Steam
Visitors:	
	a Damer



Equipment: 1-Pillup
1-Equip trader
1- Equip trader
1- Ayel localer
1-Cat 416 backbor
1-Man lift
1-Sissor lift
2-Dens Saws
4-Roll Off Boxes

Crew: I Dormer
P Andrew
K Hohman
T Pail
J. Scraelle

Job Name Tratt + Whitey	Date 11/30/89
Job Number	Day_Thurs
Weather Conditions Cluvely, Cold	Site Conditions Dry
Daily Work Description and Comments (tests, change	es, claims, etc.): 0700 - 101/gate Safety Maeling
0715 . Continue dismonthing equipment	
1080 - Bucket for backhoe delivered	1 - mounting outs backhoe
1045 - 2 men on roof of Bldg cut	Ting down exhaut stacks
1045- 4th Roll Off Box delivered	
1330- Roth exhaust stacks cut into p	icies and lowered from roof
1400-All Concrete From Burn 201 pad 1	removed. Discovered a footer around
the perimeter of the pad. Will excan	vate and remar as per Scott Singer
1600 - Excavated around footer under	
have to demolish with hydraulic hammer	
1730 - End of Shift - Footer demol	ished + Oxcavated; backfilled hole
Schedule and Performance Status: Removing	equipment from inside of bldg. 90%
Complete. Cound plumb stram in	ate broken oper in pump room - will
attempt the Tomorrow	
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
Visitors: Bill Ladie, Skip Brennan	-IT Corp.
	Jan Dominer
	/ / / V// C/



Equipment

1- Pick up
1- Equip Trailir
1- Equip Trailir
1- Equip Trailir
1- Cat 416 Backhve/loader
1- Man Lift
1- Sissor Lift
2- Demo Saws
4- Roll Off Bozer

Crew T Dorner
P. Andreas
K Nohaman
T Pail
T. Sardello

4. R.II OFF Boxes

DAILY SITE REPORT

Job Name Tratt + Whiley	Date
Job Number	Day FCI
Weather Conditions Clear, Cold	Site Conditions Dry
Daily Work Description and Comments (tests, cha	inges, claims, etc.): 0700 - Tailgate Safety Meeting
0765 - Continued dismanting equip	pment inside bldg
- Discovered that there is st	till power in one of the control panels to be
removed. Contacted Rich - h	e'll get an electrician to lock it out.
0900-Truck from Sec Land arrived	to transport 1 rull off box to Landfill
1300 - Plumbing product feed lines	•
1330 - Truck from Sea Land acrise	I for 2nd Rall OFF. Both Rall OFFs Weighed,
manifested and transported of	
1400-1700 - Flushed WFLI with S:	
1600 - Flat bett truck arrives	
1730 - End of Shift	
<u>uxil Asmantle all Electrical Co</u> Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests: Cut a the wax solvent Tank - as per	and remove copper water line feeding. Rich
Meetings:	
Visitors:	
	Daniel
	(- A - Y



Equipment:

1- Pickup
1- Equipitaler
1- 2 ya loader
1- Cat 416 Backhor/Eucder
1- Man Lift
1- Sissor Lift
2- Demi Saus
2- Roll Off Brace

DAILY SITE REPORT

Gen	T. Dormer
	P. Andreus
	K Hohman
	J. Pail
	J. Sardello

Job Name Fratt + Whitney	Date
Job Number 575153	Day <u>Sát.</u>
Weather Conditions Cloudy, Cold	Site Conditions Dry
	ges, claims, etc.): 0900-Tailgate Safety Meeting
0715 - 2 men inside bldg renguing &	
-3 Men Loading Flat bed with	
0800- Continued flushing WFLI	
1070 - Started Flushing WFL 2 with	
1300 - All pieces of Burn Zol Unit + S	crubber unit loaded onto flat bed.
1330 - Piece of Conduit loaded in	
	sust flute were proken up and placed into
roll off box	
1530- End of Shift	
Schedule and Performance Status: Removal of	electrical Components 70% complete. Moulit
not working-need mechanic in or	
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Orders, Directives, Notices and Protests	
Meetings:	
Meetings.	
Visitors:	
VI3IIVI3	Jan Dorman
	yms

INTERNATIONAL TECHNOLOGY CORPORATION

Equipment: 1- Fick up

1- Equip Train

1- 24ai Logaier

1- Cat 416 Back two/loader

1- Man Lift

1- Sissor Lift

2 Dem Samr

2 Rull Off Bixer

Crew T. Dorm P. Andrea K Hohman J. Pail V. Sardeli

Job Name Fratt & Whitney	Date 12/4/87
Job Number	Day Mon
Weather Conditions Clear Cold	Site Conditions Dry, Icy
Daily Work Description and Comments (tests, cha	anges, claims, etc.): <u>0700 - Tailq Ote Safety Meeting</u>
0715 - Continued removing elec	
0130 - Continued flushing WFL.	2 because the efflient is still greenish
in color and has an oxfor to	5 <i>it</i>
080-Effluent From WFL2 appears	Cleaner + free from odor. Switched steam
over To WFL3	
1130 - Romoval of Electrical Compone	uts 100 % complete
1400-1500- Filled WFL 1+2 with CI	
1530 - Shot off Steam to WFL3	
1530-1730 - Removed extra piping + 1	Cleaned inside of 6/dg
1730- End of Shift	, , , , , , , , , , , , , , , , , , ,
Schedule and Performance Status: Removal of	all equipment inside bldg 100% complete
	the pit and start wiping calling Tomerrow
	<u> </u>
Additional-Extra Unanticipated Cost Factors:	
•	
Orders, Directives, Notices and Protests:	
Olders, Olicentes, Honore and French	
Meetings:	
meetings	
Visitors:	
VISILUI 3.	1 Journal
	Har

	INTERNATIONAL TECHNOLOGY CORPORATION
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Equipment

1- Pick up	
1- Equip Trate	•
1. 2yd loader	
1- Cat 416 Load	
1- Fork Lift	
1. Man Lift	1 51 01
1- Sissor Lift	1-Steam Cleaner
2- Demo Sami	

Crew.	T. Dormei
	P. Andrea.

K. Hohman

J. Pail

J. Sardelli

Job Name Pratt + Whitney	Date_	12/5/89
Job Number <u>5/5/53</u>	Day_	Tuc
Weather Conditions Clear, Cold	Site Conditions_	Dry .
Daily Work Description and Comments (tests, cha	inges, claims, etc.): <u>0700 - Tai</u>	Igate Sofety Meeting
0715 - Stated Filling WIL 3 with		
0800 - Constructed a decon pa	d	
0830 - Steam Cleaner delivered		
0900 - Bagan Decouning heary egu	ipment	
1000 - Beion Steam Cleaning pit	•	
1100 - Took a sample of rinsate wa	Ter from pit area & Test	ed. Result STILL
indicate Cycnide - will pump of	Cupter into portable to	ank supplied by CWTP
1300 - Finish Steam Cleaning Pit - Pum	ped off water - ilacoun u	vater - Scraped out
the sump - blew air on pit floor to	dry.	·
1500 Tried Shot blasting the pit floor. S	het Blaster will not work	1730 - End of Shift
Schedule and Performance Status: Start wipin	•	
	, , , , , , , , , , , , , , , , , , ,	
Additional-Extra Unanticipated Cost Factors:	skind trucks Council ente	- Emille - No approval
From State yet. Extra Charges for a		
	· · · · · · · · · · · · · · · · · · ·	
Orders, Directives, Notices and Protests:		
		·
Meetings:		
Visitors:	//-	Dormer
	Hom.	<u> </u>
	/	

INTERNATIONAL TECHNOLOGY CORPORATION

Equipment:

1- Pick Up
1- Equip Trailer
1- 2 ya Loader
1- Cat 416 Backbe
1- Fork Lift
1- Man Lift
1- Sisser Lift
2- Roll Off Bores
DAILY SITE REPORT

Crew: T Dormer
P Andreas
K Hohman
T Pail
J Sardello

Job Name Pratt + Whitney	Date 12/6/89
Job Number <u>5/5/53</u>	Day Wed
Weather Conditions Cloudy, Cold	Site Conditions Dry
	anges, claims, etc.): <u>O700 - Tailgate Safety Meeting</u>
0730-Craw begins Ceiling wip	e down. 2 men in E Sissor Lift Starting
_ // _ //	ding of working their way west. 2 men
	North Wast corner of the bidg and working
their way East.	
1200-2/3 of calling comptele	
1230 - Continue wiping ceiling	
1630 - Finish wiping Ceiling	
1730 - End of Shift	
Schedule and Performance Status: Wipe di	swn of ceiling 100% Complete. All
sampling will be done tomorrow	
Additional-Extra Unanticipated Cost Factors:	
·	
Orders, Directives, Notices and Protests:	
Meetings:	
Weetings.	
Visitors:	
VISIO 3.	Jon Domer
	you s



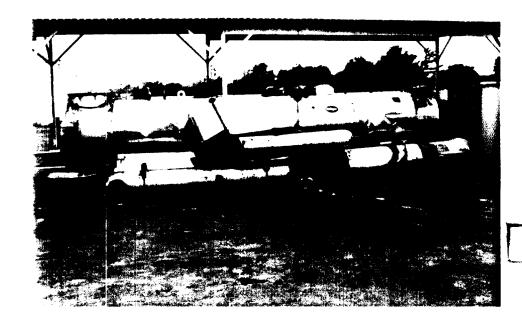
Q Hall Til	12/2
Job Name Fratta Whitney	Date
Job Number	Day /hurs
Weather Conditions Clear Color	Site Conditions 124
Daily Work Description and Comments (tests, changes, claim	ims, etc.): 0700- Tailgate Safety Meeting
0715 - Craw dismonthing Poly wall.	
0800 - Plumbing weste feed lines	
1045. Jack Hill from FAS arrives of	n site
1145 Begin Flushing waste feed Im	as + sampling - 1230 finish
1230 - Started Taking Chip samples for	DAY OIT ACEM
1430 - Scott Singer - Tock Hill begin 1	
1630 - Wipe Sampling of Ceiling Con	realete
1730- Enclof Shiff	Spron
173 Latter Sall	
Schedule and Performance Status:	
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
Meetings:	
Meetings	
Visitors: Vack Hill - IT FAS	
Visitors: Vac Pill - L + A3	



Job Name Drate + Whitney	Date 12/8/89
Job Number 5/5/53	Day Fri
Weather Conditions Cloudy, Cold	Site Conditions Dry
Daily Work Description and Comments (tests, changes,	•
0700 - Crew Inventory Equipme	nt rhaterials
- Loading Trailer	
0800 - Dismantled Step by Trailer	· Plugged waste feed lines outside of bidg.
0930 - Front End localer taken O	FF STTE
1000- Man Lift + Sisior Lift take	in Off SITE
1230 - Truck From Freehold Carta	ge accives on site - weight - monifest
I roll off box. Werghs and	Fall Off box. 2nd truck not
expected til Late afternoon	
& . and Truck expected on site	between 1400-1500
•	
Schedule and Performance Status: IT's Reuta	I Equipment still to be picked up
- Office Trailer, 10 bottles of	1 Equipment Still to be picked up Oxygen + actiflene
,	
Additional-Extra Unanticipated Cost Factors:	
Orders, Directives, Notices and Protests:	
010013, 0110011003, 11011003 and 1 1010010.	
Meetings:	
modifigs.	
Visitors:	James
	1 - 4
	Hov

APPENDIX F

Photographs Showing Closure Activities



Incinerator train components dismantled and stored on-site in 1983. These included the waste heat boiler (back), the heat exchanger (front left), the flue piping and a portion of the air pollution control equipment

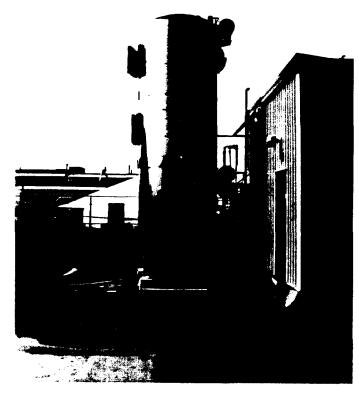
June 21, 1989



Originals in color.

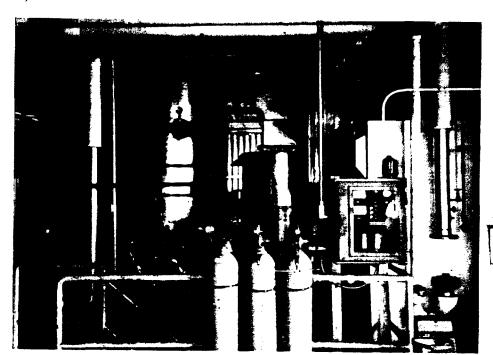
Inciderator train components (center) and the dedicated enclosure (right) for these.

June 21, 1989



3. The combustion chamber and the associated above ground piping prior to start of closure.

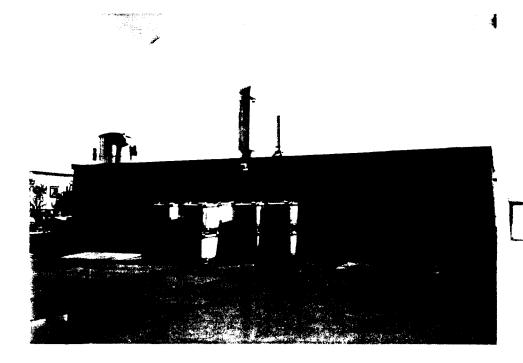
June 23, 1989



Originals in color.

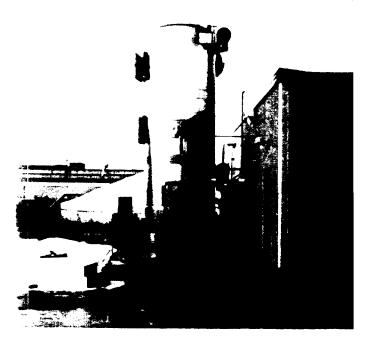
4. The air pollution control equipment located inside the building in a pit.

June 23, 1989



5. The outside view of the building that houses the active wax/solvent storage tank and the air pollution control equipment. The combustion chamber is located on the side of the building and the exhaust stacks are located on top of the building.

June 23, 1989



Originals in color.

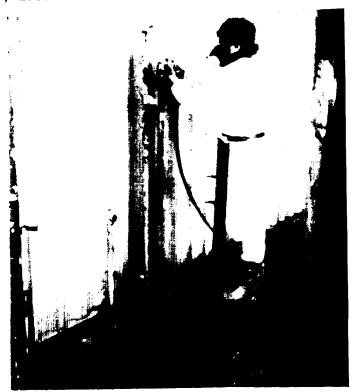
6. Ground is covered with plastic sheet prior to dismantling of outside piping for storing dismantled piping.

November 14, 1989



7. Insulation removal from the large heat exchanger.

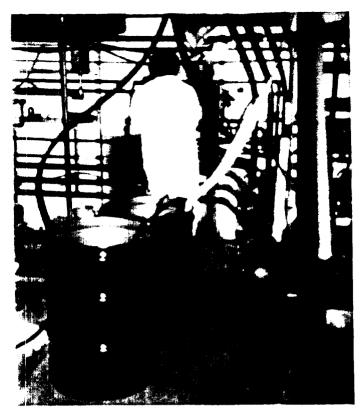
November 14, 1989



Originals in color.

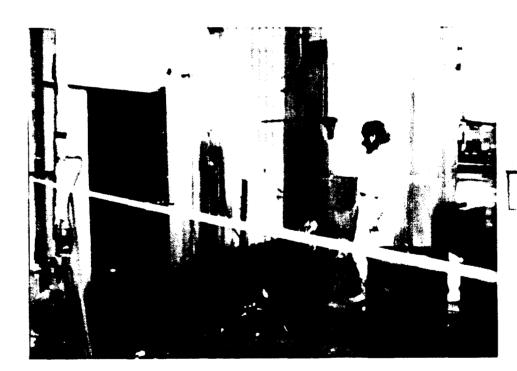
8. Waste feed line decontamination set up.

November 15, 1989



9. Rinsate collection system for waste feed line decontamination set up.

November 15, 1989



Originals in color.

10. Waste feed line flushing.

November 15, 1989



11. Rinsate collection from waste feed line flushing operation.

November 15, 1989



Originals in color.

12. Plastic barrier inside the building.

November 16, 1989



13. Preparation for dismantling the combustion chamber.

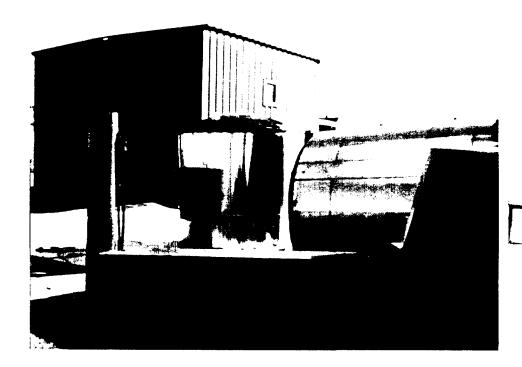
November 17, 1989



Originals in color.

14. Removal of the large heat exchanger.

November 17, 1989



15. The combustion chamber is dismantled and lowered to ground.

November 17, 1989



Originals in color.

16. Removal of refractory from combustion chamber.
November 20, 1989



17. Dismantled combustion chamber and heat exchanger.
November 22, 1989



18. Combustion chamber pad after removal of the combustion chamber.

November 22, 1989



19. Concrete pad prior to removal.

November 29, 1989



20. Concrete pad completely broken up.

November 29, 1989



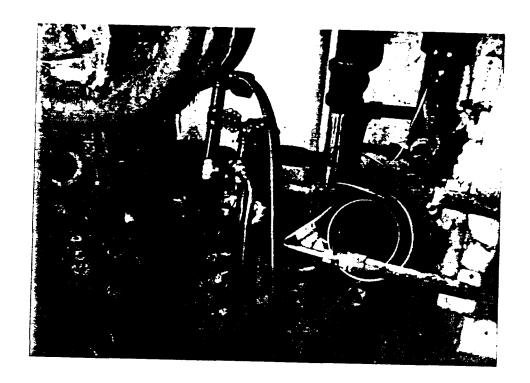
21. Concrete pad completely removed.

November 29, 1989



22. Boarded, tarped and secured flat bed trailer containing large dismantled equipment pieces ready for transport.

December 2, 1989

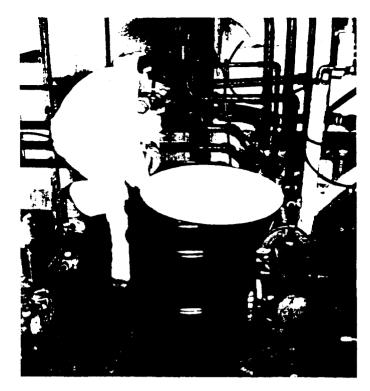


23. Final round of waste feed line flushing.
December 7, 1989



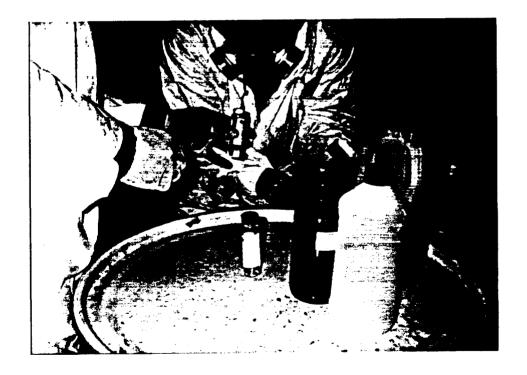
24. Final round of rinsate collection.

December 7, 1989



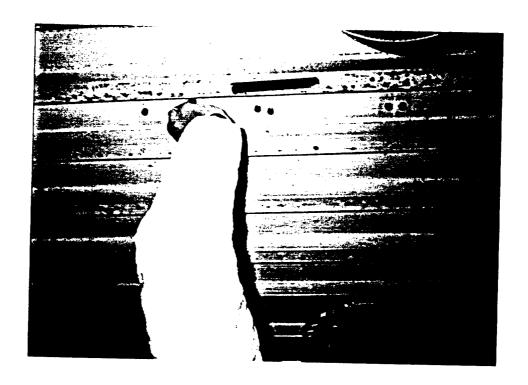
25. Waste feed line rinsate sampling.

December 7, 1989



26. Waste feed line rinsate sampling.

December 7, 1989



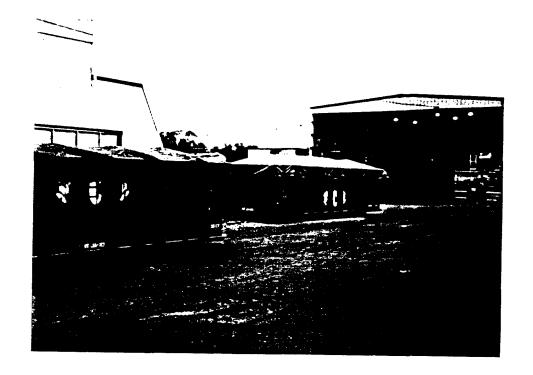
27. Ceiling wipe sampling.

December 7, 1989



28. Scrubber pit concrete chip sampling.

December 7, 1989



29. The last two roll-off containers containing small equipment pieces and debris ready for transportation.

December 8, 1989

$\label{eq:APPENDIX} \textbf{G}$ Health and Safety Plan

HEALTH AND SAFETY PLAN

PRATT AND WHITNEY
EAST HARTFORD, CONNECTICUT

Prepared for
Pratt and Whitney
600 Main Street
East Hartford, Connecticut 06108

Prepared by IT Corporation 2790 Mosside Blvd. Monroeville, PA 15146

November 8, 1989

Project No. 515153

HEALTH AND SAFETY PLAN PRATT & WHITNEY. EAST HARTFORD. CONNECTICUT

A. INTRODUCTION

This plan describes the site Health and Safety procedures that will be implemented and followed by International Technology (IT) and subcontractor personnel during project activities at the Pratt and Whitney Facility in East Hartford, Connecticut.

The requirements of this plan shall apply to all personnel at the work site, including regulatory personnel. IT policy is to conduct all activities in a manner that protects the health of project personnel and the public.

All applicable chemical hazards previously identified have been used as guidelines for this health and safety plan. All activities shall be conducted so that the health and safety of the project personnel and the public are completely protected. The following program includes general safe work practices, personnel protection, personnel and equipment safety, medical surveillance, air quality monitoring and training requirements. The plan covers the safe work practices for physical, chemical and fire hazards. In addition, details for emergency response, first-aid capabilities and fire control are included.

The specification of this health and safety plan shall meet all requirements of both state and federal regulations, and IT procedures.

B. RESPONSIBILITIES

Health and Safety Representative

The Health and Safety representative will be responsible for technical development and coordination of the site health and safety program. Any discussions on matters relating to project health and safety with the Connecticut DEP, USEPA or OSHA will be the responsibility of the health and safety representative. In addition, this individual will provide the site project manager with details concerning the complete work specific programs.

Project Manager

The project manager shall be responsible for field implementation of the health and safety plan. This shall include communication of the site requirements to all personnel participating in the project. Additional communication may be required by the site supervisor to include consultation with the safety and health representative regarding appropriate changes to the health and safety plan. Tailgate safety meetings will be held daily to communicate pertinent health and safety information to all project personnel.

Team Members

All team members shall be responsible for understanding and complying with all site health and safety requirements. One member of the project group shall be assigned the responsibility of cleaning and maintaining the safety equipment and maintaining the decontamination area. All members of this group shall have been provided formal classroom training regarding the hazards and protection involved with this project.

C. HAZARD ASSESSMENT

In dealing with the operations involved in a potentially hazardous location, a variety of safety hazards may exist. All personnel working within the exclusion zone will be familiar with these hazards. These safety precautions will be reiterated during the daily Tailgate Safety meetings.

C.1 Chemical Hazards

The potential chemical hazards involved in this project are airborne concentrations of organic hydrocarbons and heavy metals. Organic vapors may pose a flammability hazard as well as a health hazard.

High vapor concentration of the materials listed in the table in Section C.2 are potentially irritating to the eyes and the respiratory tract, may cause headaches and dizziness, are anesthetic, may cause unconsciousness, and may have other central nervous system effects. Prolonged or repeated liquid contact with the skin will dry and defat the skin leading to dermatitis or irritation.

Exposure to dust containing heavy metals may cause effects such as acute poisoning, cumulative poisoning, anemia, and cancers. Such effects are normally associated with long term exposures.

Sodium hydroxide will be used for decontamination. Sodium hydroxide is extremely corrosive to the skin and eyes.

C.2 Exposure Standards

Threshold Limit Values (TLVs) refer to airborne concentration of substances which represent conditions that nearly all employees may be repeatedly exposed to day after day without adverse effect. These threshold limits are prescribed by the American Conference of Governmental Industrial Hygienist (ACGIH). They are based upon the best available information from industrial experience and animal or human studies. Because of the wide variation in individual susceptibility, a small percentage of workers may experience discomfort from some substances at

concentrations below the recommended values. It has been policy to use these guidelines for good hygienic practices; however, whenever applicable, stricter guidelines may be utilized.

Currently, exposure guidelines to pesticides and other chemical substances are regulated by the Federal Occupational Safety and Health Administration (OSHA). These exposures are based upon the Time-Weighted Average (TWA) concentration for a normal 8-hour workday and a 40-hour work week. Several chemical substances have short-term exposure limits or ceiling values which allow a maximum concentration to which workers can be exposed continuously for a short period of time without suffering from (1) irritation, (2) chronic or irreversible tissue damage, (3) narcosis of a sufficient degree to result in accidental injury, impair self-rescue, or substantially reduce work efficiency.

The short-term exposure limit (STEL) is defined by the American Conference of Governmental Industrial Hygienists (ACGIH) and Federal OSHA as a 15-minute time-weighted-average exposure which should not be exceeded within a two hour time period during a workday even if the 8-hour time weighted average is within current limits. Federal OSHA requires that a 15 minute "ceiling" concentration never be exceeded for that chemical constituent. This notation appears as the letter "C" after the chemical name.

Under certain chemical substance listings, there may appear a "skin" notation. This refers to the potential contribution to the overall exposure by the cutaneous route including mucous membranes and eye, either airborne or by direct contact. Little quantitative data is available describing absorption as a function of the concentration to which the skin is exposed Biological monitoring may be considered to determine the relative contribution of dermal exposure to the total dose.

The ACGIH and Federal OSHA have recognized that certain chemical substances may have the potential to be a carcinogen in humans from epidemiological studies, toxicology studies and, to a lesser extent, case histories. Because of the long latency period for many carcinogens, it is often impossible to base timely risk management decisions on the results of such information. categories of carcinogens are designated based upon the most current literature and information. These include confirmed human carcinogens and suspected human carcinogens. chemical categories are recognized to have cancer potential rather than confirmatory proof is based on either 1) limited epidemiologic evidence, experience of clinical reports of single assess, or 2) demonstration of carcinogens in one or more animal species by appropriate methods. The worker potentially exposed to a known human carcinogen must be properly equipped to insure virtually no contact with the chemical constituents. In the case of a suspected human carcinogen, worker exposure by all routes must be carefully controlled by the use of personal and respiratory protection, and administrative or engineering controls.

The following table represents the guidelines currently established by federal OSHA for the materials listed as possible contaminants.

CHEMICAL	OSHA PEL (8 HOUR)	OSHA STEL	OSHA CEILING
METALS			
Arsenic	10 ug/m^3		
Barium	0.5 ug/m^3		
Cadmium	0.2 mg/m^3		0.6 mg/m ³
Chromium	0.5 mg/m^3		
Copper	1 mg/m^3		
Lead	50 ug/m ³		***
Mercury	-		$1 \text{ mg}/10 \text{ m}^3$
Selenium	0.2 mg/m^3		
Silver	0.2 mg/m^3 0.01 mg/m^3	-	(pris ents
ORGANICS			
Carbon Tetrachlorid	e 2 ppm		-
1,1 Dichloroethylen			
Methylene Chloride	500 ppm		1,000 ppm
Tetrachloroethylene	50 ppm*	200 ppm*	
1,1,1 Trichloroethan	ne 10 ppm		
Trichloroethylene	100 ppm	200 ppm	-

^{*} Hour TWA limit recommended by the American Conference of Governmental Industrial Hygienists (ACGIH).

D. AIR MONITORING

Air monitoring for organics and/or metals will be conducted as necessary. NIOSH approved sampling and analytical methods will be used; samples will be analyzed at a laboratory accredited by the American Industrial Hygiene Association (AIHA). Results of personal exposure samples will be used to determine ongoing monitoring frequency.

E. GENERAL WORK PRACTICES

Protective clothing and respiratory protective equipment will be used for various stages of the operation as needed. The level of protection will be specified in the following section depending upon the degree of hazard. (see section 12)

All work being performed at this facility will use the "buddy" system. Prior to beginning the work each day, buddies will be assigned. These team members will keep in visual contact with each other at all times. One member will be responsible to ensure the safety of the other team members. These team members will be aware of any slip, trip, and all lifting hazards along with any potential exposure to chemical substances, heat stress, and general hazards within the work areas. All information regarding work to be performed, emergency procedures, and health and safety hazards will be reviewed before the work begins during

a daily Tailgate Safety meeting. No work will be performed without completing these procedures and appropriate documentation.

All operators of trucks and heavy equipment used on site will be properly trained in the inspection and operation of such equipment. The site supervisor will be responsible to check the proficiency of the operator. One standby person will provide guidance to the equipment operator using either two-way radios or universal hand signals. Perimeter barricades will be placed around the particular equipment used in a fixed location. Audio and/or visual backup alarms will be utilized on all heavy equipment on site.

Only authorized personnel will be permitted in the work area. These authorized individuals must have successfully completed a medical exam and have been properly trained in the use of respiratory protective equipment and specific health and safety hazards. All visitors shall check with the IT representatives in the administrative office, and with the on-site security guard.

Personnel will be prohibited from being transported by any other means than those prescribed for movement of personnel. When trucks or other heavy equipment enters or leaves the site, flagman will direct traffic. This should minimize the possibility of accidents and traffic jams.

Fire extinguishers will be on site. In the event of an emergency, these materials will be ready for the worker's safety and protection. Any deviation from this site safety requirement must be discussed with the Regional Health and Safety Manager.

Smoking will not be permitted on the premises except in the support area or other specified location. Any employee not willing to comply with this procedure will be dismissed from the project immediately.

At least one qualified person competent in both American Red Cross first-aid techniques and cardiopulmonary resuscitation (CPR) will be part of the team performing a specified task. A complete first-aid kit will be readily available on site. If a serious injury occurs, the local hospital and ambulance will be summoned to evacuate the injured or ill person.

No electrical equipment will be permitted in areas where there exist a flammable atmosphere. All static ignition sources will be identified and eliminated by the use of bonding and grounding techniques.

Material Safety Data Sheets (MSDS) will be obtained for every chemical product used on site. This information will be made readily available to all employees upon request and stored in a central location. MSDS or applicable information will be available with regard to materials used in the soil collection and drilling process. All containers of any chemical products will be properly labeled to comply with the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200).

F. HYDROBLASTING SAFETY

Hydroblasting involves a stream of water at 2000 psi, therefore specific safety requirements apply:

- o The operator shall be thoroughly instructed in handling and operating the gun and nozzle and all accessories prior to use.
- o The operator shall wear goggles, faceshield and boots with metatarsal covers.
- o Prior to cleaning piping or vessels, all connecting lines shall be blinded or valved and locked to prevent entry of contaminants.
- o Barricades shall be erected to enclose the work area, and signs shall be posted to warn of high pressure equipment.
- o All components of the hydroblast system shall have a burst pressure at least 4 times the operating pressure.
- o A hose safety shroud shall be used on hoses if operating pressure exceeds 2000 psi.
- o The pressure control shall be a "deadman" type to safely reduce the nozzle discharge pressure when control is released.
- o The pressure discharge gauge shall be clearly visible at all times.
- o A pressure relief device must be installed on the pump and set at 110% of the maximum working pressure of the system.
- o A strainer or filter must be installed on the water supply system to prevent clogging.

G. HEAVY EQUIPMENT OPERATION

- o Only experienced, demonstrably proficient equipment operators will be used to operate such heavy equipment as backhoes, front-end loaders, cranes, etc. Where certification or licensing requirements exist, such personnel shall possess appropriate certification and/or licensing for operating specified heavy equipment.
- o While operating heavy equipment in the work area, the equipment operator shall maintain communication with a designated signalman through either direct voice contact or approved standard hand signals. In addition, all site personnel in the immediate work area shall be made aware of the equipment's operation.
- o All equipment, such as pipe, rubber, etc., shall be kept out of traffic lanes and access ways. Equipment shall be stored so as not to endanger personnel at any time.
- o A flagman with roadwork vest, signs, cones, and highlevel warning signs shall be provided when it is necessary to control normal vehicular traffic due to vehicles entering or leaving the site.

H. FIRE SAFETY

- o Hot work shall not be conducted unless all requirements of ITC PRO 9571.1 (Welding, Cutting, and Other Hot Work in Hazardous Locations) have been met.
- o Equipment on-site shall be bonded and grounded, spark-proof, and explosion resisted, as appropriate.

 Particular attention to bonding/grounding shall be made during transfer of flammable/combustible liquids into vacuum trucks and when ventilation equipment is utilized.
- o A fire extinguisher with a minimum rating of 10B:C shall be strategically located in the area of active work.
- No smoking shall be allowed in the work area.

I. REGULATED AREAS

The work area will include three separate zones: an exclusion ("hot") zone, a contamination reduction zone, and a support zone.

The Exclusion Zone will consist of the entire area of suspected contamination during operations. All employees will use proper personnel protective equipment when working in those areas. The exclusion zone will be a defined area where there is a possible respiratory and/or contact health hazard. In most instances this area will be the incinerator building, with the entrance used to delineate the beginning of the zone. The location of exclusion zone will be identified by cones or other appropriate means.

A <u>Contamination Reduction Zone</u> will be established. Decontamination will be performed in the contamination reduction zone. All personnel entering or leaving the exclusion zone will pass through this area in order to prevent any cross-contamination and for the purpose of accountability. Tools and any equipment or machinery will be decontaminated in a specific location. The decontamination of all personnel will be performed on site adjacent to the exclusion zone. Personal protective outer garments and respiratory protection will be removed in the contamination reduction zone and properly labelled. This zone will be outside the incinerator building.

The <u>Support Zone</u> will consist of an area outside the contamination reduction zone. The support zone will be located to prevent employees from being exposed to any organic vapors, dust or fiber levels above environmental levels. Eating, drinking, or smoking will be permitted in the support area only after washing both face and hands. This zone will be outside the incinerator building, away from the Contamination Reduction zone.

J. MEDICAL SURVEILLANCE

All personnel on-site will have successfully completed a preplacement or periodic (annual) physical examination. This should comply with ITC PRO 9410.1. This examination has been designed to comply with all regulatory requirements.

Pre-employment, Periodic Surveillance, Exit Physicals

Tests that are performed for employment physicals include the following listed:

- o Medical and occupation history and past gastrointestinal, hematologic, renal cardiovascular, reproductive, immunological and neurologic problems. Along with a history of respiratory disease and personal smoking habits.
- Blood pressure measurements.
- o Complete blood count and differential to include hemoglobin and hematocrit determinations, red cell indices, and smear of peripheral morphology.

- o Blood urea nitrogen and serum creatinine
- Urinalysis (dipstick and microscopic examination)
- o Audiometric examination
- o Pulmonary function test $(^{FEV}_{1,0})$ and FVC)
- o SMA-25 or equivalent liver function test
- o EKG for employees over 45 years old or when other complications indicate the necessity
- o Drug and alcohol screen

IT Health and Safety Personnel maintain all employee medical records in the Regional offices. These records are continually reviewed and updated. IT will maintain all medical records for a period of 30 years, and a copy of these records will be made available to any employee for either review or copying upon request. In order to obtain a copy of the medical record, a written release order must be completed by the employee and submitted to the Health and Safety representative.

The medical surveillance provided to the employees includes a judgement by the medical examiner of the ability of the employee to use either positive or negative pressure respiratory equipment. Any employee found to have medical condition which could directly or indirectly be aggravated by exposure to these chemical substances or by the use of respiratory equipment will not be employed for the project.

All part-time employees and all non project personnel visiting the site will be restricted unless evidence is presented that a medical examination covering all the above mentioned tests have been conducted with satisfactory results.

K. TRAINING

All employees assigned to the project will have completed a training program which includes, as a minimum, the following:

o <u>Basic Safety Training</u> - This course stresses the fundamentals of safety including the causes and prevention of slip, trip, and fall hazards, confined space entry, heat and/or cost stress illness and prevention.

- o <u>Hazards and Protection</u> This course deals with the identification and recognition of safe work practices with toxic materials. The use and limitation of applicable protective clothing, respirators, and decontamination procedures. Respiratory fit-test is provided to each employee attending the course.
- o <u>First Aid and CPR</u> It is necessary for some employees in this project group to have completed both first aid and CPR training.
- o <u>Site Specific Safety Training</u> This course covers the mandates of the project health and safety plan. In particular, this stresses emergency response procedures and the various health hazards.
- o <u>Waste Operation Training</u> This coursed is a hands on session with personal protective equipment, drum handling, sampling and decontamination procedures.

Any new employee who has not completed 40 hours of formal training class will receive this training before beginning to work on the project. This will apply to all subcontractors working for IT Corporation.

Tailgate Safety Meetings will be conducted at the beginning of each workshift, or whenever new employees arrive on the jobsite. The health and safety considerations for the particular day's activities will be reviewed, and the protective equipment and other materials necessary to perform the work will be outlined.

L. PERSONAL PROTECTION

LEVELS OF PROTECTION

Specific levels of protection will be used to safeguard IT employees on the job from potential hazards. Three distinct levels of protection may be required for this project. The final determination for IT personnel and subcontractors of any required level of protection will be based upon the hazards and current conditions of the worksite. The only person who may make this determination is the Health and Safety Manager. The situations requiring specific levels of protection are described in the following sections.

LEVEL B PROTECTION

Level B protection will be required when airborne concentrations exceed two times the AGGIH Threshold Limit Valve (TLV) or OSHA PEL. Appreciable air contamination may occur from heavily contaminated soil excavation, requiring this level of protection. Work in areas where concentrations are unknown or may change suddenly also require Level B protection.

The following equipment will be used for Level B protection:

- o Full face air supply respirator (SCBA or Air Line) which is NIOSH/MSHA approved.
- o Hooded, chemical resistant outer suit. Tyvek or polytyvek inner suit.
- o Gloves (outer) chemical resistant (Nitrile)
- o Gloves (inner) chemical resistant (Latex)
- o Boots chemical resistant Neoprene with steel toes with latex booties.
- o Hard hat
- o Hearing protection (if necessary)

LEVEL C PROTECTION

Level C protection will be required when the airborne concentration of suspected contaminants are known to be at or slightly above the ACGIH Threshold Limit Value (TLV) or the OSHA PEL. This level of protection will be utilized during most of the demolition, and when decontaminating tools and equipment.

The following equipment will be used for Level C protection:

- o Full face, air purifying respirators with organic vapor cartridge in combination with high efficiency particulate filter (HEPA) which are NIOSH/MSHA approved. Half face respirators will be utilized if accompanied by chemical splash goggles and specified by the Regional Health and Safety Manager.
- o Hooded, chemical resistant Polyethylene coated TYVEK. Saranex if possibility of wetting exists.
- o Gloves (Outer) chemical resistant Nitrile
- o Gloves (Inner) chemical resistant (latex).
- o Boots (Outer) chemical resistant Neoprene with steel toes or double latex booties where there exist only surface contamination over steel toed shoes.
- o Hard hat
- o Hearing protection (if necessary)

LEVEL D PROTECTION

The minimal level of protection that will be required of IT personnel and subcontractors at the site will be Level D. This level will be utilized in the support zone and other areas remote from the exclusion zone.

The following equipment will be used for Level D protection:

- o Coveralls
- o Boots/shoes safety or chemical protection (latex booties) with steel toes.
- o Safety glasses or goggles
- o Hard hat
- o Chemical resistant nitrile or PVC protective gloves with surgical latex undergloves.

M. RESPIRATORY PROTECTIVE EQUIPMENT AND USE PROTOCOL

A comprehensive respiratory protection program has been established by IT Corporation. This program will be required in all locations where use of such equipment could lessen the potential for adverse health affects to any employee. The type of respiratory equipment will be continuously reevaluated based upon the current level of exposure. The only person who will be able to modify the level of respiratory protection is the regional Health and Safety Manager.

As part of the respiratory training program, each employee will have been instructed in the following elements:

- o Nature of the respiratory hazard on the work site and the appraisal of what may happen if the respiratory protection is not utilized.
- o Use and proper fitting of the respirator.
- o Cleaning, disinfecting, inspection, maintenance, and storage of the respirator.
- o Proper selection, capabilities, and respirator limitations.

The respiratory protection and training program will be conducted, documented, and recorded by the Health and Safety representative.

Routinely used respiratory equipment will be inspected, cleaned, and disinfected daily to help assure proper hygienic practices. A safety equipment custodian shall maintain the respirators. An inspection of these breathing devices will include the following:

- o Examination of the head straps for breaks, loss of elasticity, broken or malfunctioning buckles, and other attachments.
- Examination of the facepiece for excessive dirt, cracks, tears, distortion, holes, or inflexibility.
- o Examination of the exhalation and inhalation valves for any foreign material, cracks, tears, distortion, in the valve. Additional checks will be made to inspect for proper insertion, defective valve covers, or improper installation.
- o Examination of air purifying elements for incorrect cartridge, expired shelf-life of the cartridge, cracks or dents in the cartridge or cartridge holder.
- o Examination of proper insertion of the cartridges into the facepiece and a check of the gaskets inside the cartridge holder.
- o Examination of air cylinders for adequate air volume. Only grade D air will be utilized for breathing air.

When Level C protection is required, respiratory cartridges will be changed daily. This requirement may be modified by the Health and Safety representative depending upon the exposure level of the air contaminants.

The safety technician will maintain the respiratory equipment and be knowledgeable in the cleaning and disinfection process. Each individual will scrub boots and gloves using detergent in warm water using a brush and then thoroughly rinsing with clear water. Finally, the respirators will be dried in a clean location after each day's use. If broken or malfunctioning parts are found during the cleaning process, these parts will be replaced or new respiratory equipment will be issued to the user.

The respiratory equipment will be stored in an area protected from any mechanical damage. These devices will also be stored in a location that provides protection against dust, heat, excessive moisture, or damage by chemical contact. The storage area for the respirators should be in a readily accessible location.

N. DECONTAMINATION PROCEDURES

PERSONAL DECONTAMINATION

A decontamination zone will be established at the perimeter of the exclusion zone. A step off area will be designated just outside the contamination zone. All employees entering from the exclusion zone will pass through the decontamination area to remove their respirators and/or protective clothing. The employees may then enter the break area after washing their face and hands. Employees must be screened by the "decon person" to ensure compliance with this procedure.

At the end of each work period (before eating, drinking smoking, or leaving the site) each person who has entered the construction area will decontaminate by passing through the contamination reduction line. Each of the following stations will be entered and used as appropriate.

- o Equipment/Tool Drop Station
- o Boot Wash soiled boots will be washed in a tub containing a detergent solution.
- o Boot Wash personnel will step into a tub containing rinse water after washing boots.
- o Glove Wash intact gloves will be wiped clean over a glove was bucket containing detergent and water.
- o Glove Rinse washed gloves will be rinsed with water or wiped with a water wet towel.
- o Used coveralls will be dropped into a bag-lined garbage can for disposal at an approved facility.
- o Spent disposable respiratory or cartridges will be dropped into a bag-line garbage can.
- o Clean boots will be placed under the work table at the clean end of the corridor.
- o Clean respirators, hard hats, goggles and face shields will be placed on the work table at the clean end of the corridor.
- o Personnel may then exit the site through the access control point.

Soiled boots, hard hats, respirators, and other equipment will be inspected daily, washed and scrubbed in a detergent/water solution. After cleaning, equipment will be rinsed thoroughly in water and allowed to dry on a clean surface.

If there is a rip or tear in the employee's protective clothing, that individual will remove the torn garment in the decontamination area and new protective clothing will be issued in order for the employee to return back to work. The same procedure will apply to defective respiratory equipment.

EQUIPMENT DECONTAMINATION

Any equipment used inside the exclusion zone will be considered contaminated and must be cleaned before leaving the work site. Decontamination of all large equipment including generators, backhoes, and other equipment will be performed on site (prior to personnel decontamination). Verification that all equipment has been properly decontaminated will be the responsibility of the site project manager. Proper decontamination may include wipe samples of the surfaces of all equipment. All contaminated solvents generated from the cleaning operation will be collected and containerized for disposal.

SITE SECURITY

Controlled access to the regulated area will be established. Only authorized personnel shall be permitted to enter the regulated area. No one will enter the exclusion or the contamination reduction zones without appropriate authorization. Excavation and sampling operations will be suspended until unauthorized individuals have left the site.

- o All persons entering the regulated area will be equipped with appropriate personnel protective devices.
- o All persons entering the regulated area must be familiar with and abide by the health and safety plan.
- o All persons must have completed the necessary 40-hours training for uncontrolled hazardous waste site operations and emergency response.
- o All employees will sign in and out daily while performing duties on-site. The record of all site entry personnel shall be monitored with the site security officer.

O. HEAT STRESS

Remediation work in protective clothing may result in heat related disorders. One or more of the following control measures can be used to help control heat stress:

o Provision of adequate liquids to replace lost body fluids. Employees must replace water and salt lost from sweating. Employees must be encouraged to drink more than the amount required to satisfy thirst. Thirst satisfaction is not an accurate indicator of adequate salt and fluid replacement.

- o Replacement fluids can be a 0.1 percent salt water solution, commercial mixes such as Gatorade or other product, or a combination of these with fresh water. Employees should be encouraged to salt their foods more heavily.
- o Establishment of a work regimen that will provide adequate rest periods for cooling down. This may require additional shifts for workers.
- o Cooling devices such as vortex tubes or cooling vests and be worn beneath protective garments.
- o All breaks are to be taken in a cool rest area (77 degrees fahrenheit is best).
- o All employees shall be informed of the importance of adequate rest, acclimation, and proper diet in the prevention of heat stress.

During periods of high temperature and/or humidity, the site supervisor or the Health and Safety representative will continually observe the workers for symptoms of heat stress especially in areas where protective clothing is being worn. If the body's physiological process to maintain a normal body temperature fails, or are overburden due to excessive heat exposure, a number of physical reactions can occur ranging from mild symptoms such a fatigue, irritability, anxiety, and decreases in mental concentration. Heat related problems are presented below:

<u>Heat Rash</u> - This caused by continual exposure to heat and humid air, and aggravated by chaffing clothes. Heat rash decreases a person's ability to tolerate heat as well as becoming an irritating nuisance.

<u>Heat Cramps</u> - This is caused by profuse perspiration with inadequate water intake and chemical electrolyte imbalance. This results in muscle spasm and pain in the extremities and abdomen.

<u>Heat Exhaustion</u> - Increased stress on various organs to meet increasing demands to cool the body will result in signs and symptoms including shallow breathing; pale, cool, moist skin; profuse sweating; dizziness and lassitude.

Heat Stroke - This is the most severe form of heat stress which must be treated immediately by cooling the body or death may result. Signs and symptoms include red, hot, dry skin; no perspiration; nausea; dizziness and confusion; strong, rapid pulse; and coma.

P. EMERGENCY RESPONSE PLAN

Emergency response procedures will be developed for extraordinary conditions that may occur at the work site and will be covered during the Tailgate Safety meeting.

GENERAL RESPONSE CONSIDERATIONS

Emergencies must be dealt with in a manner to minimize the health and safety risk to all site personnel. Work activities will be conducted in groups of at least two workers (buddy system) to provide continuous monitoring in the event of an emergency. Emergency signals will be developed to include a continuous 30-second blast of a siren or horn. Other signals will be reviewed such as those developed for restricted air flow or breathing difficulty. A stand-by person will be dressed and ready to assist in the event of an emergency.

FIRE/EXPLOSION

Upon notification of a fire or explosion on-site, the designated emergency signal shall be sounded and all site personnel assembled at the decontamination line. The fire department shall be alerted and all personnel moved to a safe distance from the involved area.

PERSONAL PROTECTIVE EQUIPMENT FAILURE

If any site worker experiences a failure or alteration of protection factor, that person and his/her buddy shall immediately leave the Exclusion Zone. Re-entry shall not be permitted until the equipment has been repaired or replaced.

OTHER EQUIPMENT FAILURE

If any other equipment on-site fails to operator properly, the Project Team Leader and site Safety Officer shall be notified and then determine the affect of this failure on continuing operations on site. If the failure affects the safety of personnel or prevents completion of the Work Plan tasks, all personnel shall leave the Exclusion Zone until the situation is evaluated and appropriate actions taken.

In all situations, when an on site emergency results in evacuation of the Exclusion Zone, personnel shall not re-enter until:

- 1) The conditions resulting in the emergency have been corrected.
- 2) The hazards have been reassessed.
- 3) The site safety plan has been reviewed.
- 4) Site personnel have been briefed on any changes in the Site Safety Plan.

RESPONSIBILITIES

The site project manager will have the responsibility for directing the response activity in the event of an emergency. The responsibilities are described below:

- o Assess the emergency situation and notify site security personnel.
- o Determine the required response measures by informing the site supervisor by radio communication.
- o Notify the appropriate response teams of the specific action that will be taken upon request.
- o Determine and coordinate the on-site personnel actions for the particular emergency situation.
- o Contact and coordinate with any governmental or regulatory agency.
- o Immediately complete the Supervisor Injury Report form upon occurrence of the accident or incident and list on the OSHA Occupational Injury/Illness form 200 if appropriate.

PUBLIC RESPONSE AGENCIES

Before the start of the construction and decontamination operations, the Project Manger will develop a list of public response agencies which may be contacted depending on the nature of the emergency. This list of contact agencies will include the name, address, and telephone number of the following:

0	Police Department		528-4401
0	Fire Department		528-4173
0	Emergency Ambulance		911
0	Poison Control	(212)	764-7667
0	Hartford Hospital		524-2525

In the event of an emergency, an agency may assume authority for the emergency response. Personnel should be instructed to assist the agency in charge. The appropriate contacts include, but not limited to, the following:

0	U.S. EPA	(617)	573-9644
0	Connecticut DEP		566-2264
0	U.S. Coast Guard	(800)	424-8802
0	National Response Center	(800)	368-5888
0	National Poison Control Center	(404)	588-4400

The list of contacts shall be posted at several prominent locations.

ACCIDENTS AND NONROUTINE EVENTS

The types of emergencies outlined below are not all inclusive and the corresponding response procedures will not be considered inflexible. Every accident presents a unique event that must be dealt with by key trained personnel. The prime considerations are to provide the appropriate initial response to assist those in jeopardy without placing additional personnel at unnecessary risk.

SPILL PREVENTION CONTROL AND CLEANUP COUNTER MEASURE PLAN (SPCC)

Responsible Authority: Site Superintendent

Reporting Authority: OSC

On Site Equipment List Includes

- o Sorbent Pads
- o Sorbent Material
- o Over-Packs
- o HNU Meters
- o Fire Extinguishers
- o Air Horn
- o First Aid Kit
- o Rolls of Polyethylene sheeting
- o Brooms and Shovels
- o Self Contained Breathing Apparatus
- o Protective Clothing
- o Diaphragm Pump
- o Granular Lime

IT's basic approach to any spill or release is:

Control
Contain
Communicate
Clean-Up

In the event of a spill the drum staging area, the spilled material will have already been categorized, therefore, the nature of the material will be known. Based upon this knowledge the appropriate sorbent and/or neutralization material will be applied immediately to control and contain the material. The site superintendent will be notified who will then direct the clean-up operations and perform the required notifications.

If a spill occurs in the "Haz-Cat" area prior to characterization, the on-scene field chemist will determine the appropriate control measures to be initiated immediately. The site superintendent will be notified who will then direct the required clean-up activity.

IT's work plan for this project has been developed incorporating features to prevent and contain the release of any hazardous materials.

VAPOR EMISSIONS

In the event of significant vapor emission, all work shall stop immediately. The source of the emission shall be located and controlled as quickly as possible. State, local and USEPA authorities shall be notified if vapor levels are significant or if vapors leave the site. If a fire or explosion hazard exists, local authorities will be notified.

WORKER INJURY

If a person working in an area is physically injured, American Red Cross first-aid procedures will be followed. Depending upon the severity of the injury or illness, emergency medical response may be obtained accordingly. If the person can be moved, that person will be taken to a location from the work area where emergency first aid treatment an be administered. The local emergency medical facility should be contacted along with an ambulance.

The site project manager will prepare a written report detailing the particular accident, its causes, and consequences within one day from the time of the accident.

PERSONNEL INJURY IN THE EXCLUSION ZONE

Upon notification of an injury in the Exclusion Zone, the designated emergency sinal shall be sounded. All sit personnel shall assemble at the decontamination line. The rescue team will enter the Exclusion Zone (if required) to remove the injured person to the hotline. The Site Safety Officer and Project Team Leader should evaluate the nature of the injury, and the affected person should be decontaminated to the extent possible prior to the movement to the Support Zone. The on-site EMT/or First Aider shall initiate the appropriate first aid, and contact should be made for an ambulance with the designated medical facility (if

required). No persons shall re-enter the Exclusion Zone until the cause of the injury or symptoms is determined.

PERSONNEL INJURY IN THE SUPPORT ZONE

Upon notification of an injury in the Support Zone, the Project Team Leader and Site Safety Officer will assess the nature of the injury. If the cause of the injury or los of the injured person does not affect the performance of site personnel, operations may continue, with the on-site EMT/or First Aider initiating the appropriate first aid and necessary follow-up as state above. If the injury increases the risk to others, the designated emergency signal shall be sounded and all site personnel shall move to the decontamination line for further instructions. Activities on-site will stop until the added risk is removed or minimized.

If the injury to the worker is of chemical nature, the following first-aid procedures will be instituted as quickly as possible:

- <u>Eye Exposure</u> If contaminated material gets into the eyes, the eyes will be flushed immediately at the eyewash station using copious amounts of water while lifting up the lower and upper eyelids.
- o <u>Skin Exposure</u> If contaminated sludge or corrosive liquid material gets on the skin, the affected area will be washed with soap or mild detergent.
- o <u>Inhalation</u> If an individual inhales a volume of toxic or corrosive vapors, the employee will be removed to fresh air at once. If breathing has stopped, artificial respiration will be performed on the affected individual until medical attention can arrive on scene and transport the patient to the nearest medial facility.
- o <u>Ingestion</u> In the event a person ingests a toxic liquid or solid material, medical attention shall be obtained at once.

Q. RECORDKEEPING

All exposure monitoring conducted during the project will be recorded along with the description of the field activities. The recorded results and the methodologies will be kept for a period of at least 30 years.

Records of completed formal health and safety training for any project employee are available upon request. Any health and safety training performed on site or prior to beginning the project will be documented accordingly.

All Tailgate Safety Meetings (daily) will be kept in the form of a log book for review by the Health and Safety Coordinator. Tailgate Safety meetings are conducted prior to the beginning of ever workshift in order to discuss the work activity, potential exposure to various chemicals, physical hazards, type of protective clothing, and miscellaneous items of interest.

All logs and reports required by either local, state, and federal regulations will be kept and submitted accordingly.

APPENDIX H Safety Meeting Logs

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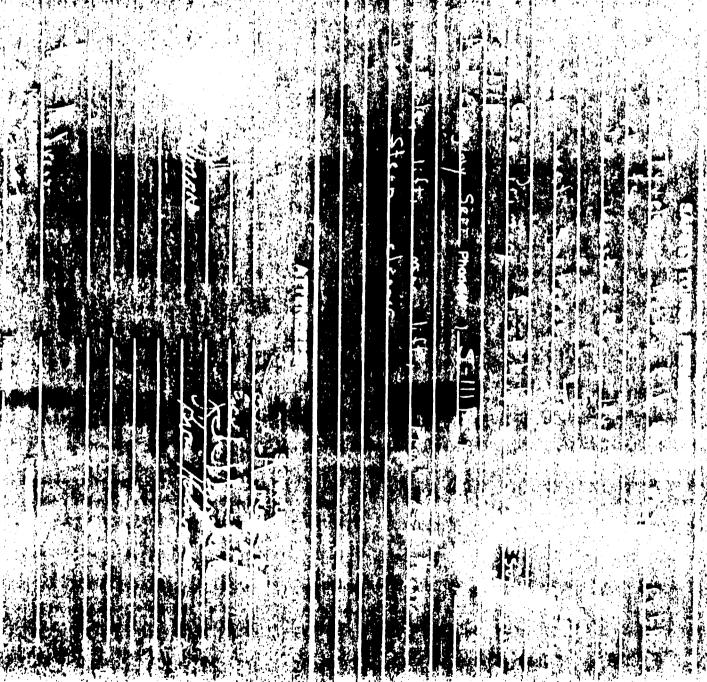
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APPENDIX I

Copies of Manifests

HAZARDOUS WASTE MANIFEST (As Required By The Alabama Department of Environmental Management)

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ZARDOUS WASTE MANIF (As Required By The Alabama Department of Environmental Management) Porint or type. (Form designed for use on elite (12-pitch) typewriter.) Form Approved, OMB No. 2050-0039. Expires 9-30-91 UNIFORM HAZARDOUS 1. Generator's US EPA ID No. Information in the shaded areas is not required by Federal Manifest 2. Page 1 Pocument No. WASTE MANIFEST T D 9 9 0 6 **ME122-16**) 400 MAIN STREE EAST MARTPORD, CT 06108 Transporter 1 Company (Name 565-3435 US EPA ID Number WILLIAM SERVICES GUSTEPS IDZNUTDO 8 0 0541280 CHEMICAL WASTE MANAGEMENT, INC. **Emelle Facility** Alabama Highway 17 at Mile Marker 163 0 | 0 | 6 | 2 | 2 | 4 | 6 | 4 Emelle, Alabama 35459 13. Total 12. Containers 11. US DOT Description (Including Proper Shipping Name, Hazard Class, and ID Number) Unit Туре Quantity PO, HAZARDOUS WASTE, SOLID CWMTP offic Number (POC1, PO07, PO09 J 52286 CWM Profile Number CWM Profile Number T CWM Profile Number đ. Work Order #: Purchase Order #: 16 GENERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and national government regulations the best waste management method that is available to me and that I can afford Printed/Typed Name POTENSET PROPERTY OF Materials

If I am a large quantity generator, I certify that I have a program in place to reduce the volume and toxicity of waste generated to the degree I have determined to be economically practicable and that I have selected the practicable method of freatment, storage, or disposal currently available to me which minimizes the present and future threat to human health and the environment. OR, if I am a small quantity generator. I have made a good faith effort to minimize my waste generation and select Printed/Typed Name Signature Month 18, transported 2 Acknowledgen entrol Beceipt Month Day 19.Discrepancy Indication Space 20.Facility Owner or Operator: Certification of receipt of hazardous materials covered by this manifest except as noted in Item 19. Printed/Typed Name Signature Month Day EPA from 8700-22 '(Rev. 9-86) Previous edition is obsolete

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HAZARDOUS WASTE MANIFEST

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HAZARDOUS WASTE MANIFEST

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APPENDIX J

Copies of Receipts

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### APPENDIX K

Copies of Disposal Certificates



Emeile Facility
P. O. Box 55
Emeils, Alabama 35459
205/652-9721

Pratt & Whitney (MS 122-16) 400 Main St. East Hartford, CT 06108

EPA ID NUMBER: ALD000622464

### **CERTIFICATE OF COMPLIANCE AND DISPOSAL**

Che	Chemical Waste Management, Inc., has received Waste								
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here	by certifies that	at Waste material receiv	ed on	***					
the.	5th	day of	ecember		, 198 <u>9</u>	was			
disn	osed of in com	noliance with State and i	Federal regulat	rions					

Glory McAboy, Document Control Supervisor February 16, 1990



Emelle Facility
P. O. Box 55
Emelle Alabama 35459
205/652-9721

Pratt & Whitney (MS 122-16) 400 Main St. East Hartford, CT 06108

EPA ID NUMBER: ALD000622464

7.

### **CERTIFICATE OF COMPLIANCE AND DISPOSAL**

Che	Chemical Waste Management, Inc., has received Waste							
mate	naterial from Pratt & Whitney							
desc	cribed on Alaba	ma Hazardous Wast	e Manifest number CWM	A	* · ·			
	476052	Chemical Was	te Management, Inc.,					
here	by certifies that	Waste material rece	eived on					
the .	5th	day of	December	, 198 ⁹	was			
disp	osed of in comp	oliance with State and	d Federal regulations.					

Glory McAboy, Document Control Supervisor February 16, 1990



Emelie Facility
P. O. Box 55
Emelie, Alabama 35459
205/652-9721

Pratt & Whitney (MS 122-16) 400 Main St. East Hartford, CT 06108

EPA ID NUMBER: ALD000622464

### CERTIFICATE OF COMPLIANCE AND DISPOSAL

Che	Chemical Waste Management, Inc., has received Waste							
mate	erial from Pr	att & Whitney						
desc	ribed on Alaba	ma Hazardous Waste	Manifest number CW	MA	•			
	476053	Chemical Was	te Management, Inc.,					
here	by certifies that	Waste material rece	ived on	•				
the .	6th	day of	December	, 198 <u>9</u>	was			
disp	osed of in com	oliance with State and	d Federal regulations.					

Glory McAboy, Document Control Superviso February 16, 1990

7.7



Emelle Facility
P. O. Box 55
Emelle, Alabama 35459
205/652-9721

Pratt & Whitney (MS 122-16) 400 Main St. East Hartford, CT 06108

EPA ID NUMBER: ALD000622464

### **CERTIFICATE OF COMPLIANCE AND DISPOSAL**

Chemical Waste M	anagement, Inc., has	received Waste			· -
material from Pr	att & Whitney				
described on Alabama Hazardous Waste Manifest number CWMA					¥ .
476055	Chemical Was	ste Management, Inc.,		ţ	•
hereby certifies tha	t Waste material rece	eived on			
the	day of _	December	, 198 <u></u>		_ was
disposed of in com	nliance with State an	d Federal regulations.			

Glory McAboy, Document Control Supervisive February 16, 1990



### Chemical Waste Management, Inc. Emelle Facility

P. O. Box 55 Emelle, Alabama 35459 205/652-9721

Pratt & Whitney (MS 122-12) 400 Main St. East Hartford, CT 06108

EPA ID NUMBER: ALD000622464

### CERTIFICATE OF COMPLIANCE AND DISPOSAL

Che	mical Waste Ma	anagement, Inc., has received Waste		· -
mate	erial from Pr	att & Whitney		
desc	cribed on Alaba	ma Hazardous Waste Manifest number	CWMA	, <b>:</b>
	476056		c.,	
here	by certifies that	Waste material received on		
the .	11th	day of	, 198 _9	_ was
disp	osed of in comp	pliance with State and Federal regulation	ns.	

Glory McAboy, Document Control Superviso

February 16, 1990

APPENDIX L

Sampling Logs



DATE	1 ;	2 0	7	- 1	8	9
TIME	l	2	.   c	)	Ç	S
PAGE OF						
PAGE						
PROJECT NO.						

PROJECT NAME Pratt + witney		
SAMPLE NO		
SAMPLE LOCATION WFL 1 A	Brend Oil	
SAMPLE TYPEWATER	CONTAINERS	AMOUNT
COMPOSITEYES _X_NO	USED	COLLECTED
COMPOSITE TYPE		
DEPTH OF SAMPLEN/A		
WEATHER		
COMMENTS: Started flushing at 11:5 sample collected at 12:0 had pass thru the line.	ofter	about 25 gallons
water looked clear.		



DATE	-	2		0	7	8	9
TIME							
PAGEOF							
PAGE							
PROJECT NO.							

PROJECT NAME	Pratt + Whitney					
SAMPLE NO.	J2192 + 21	94				
SAMPLE LOCATION .	WFL#2A	<u>+</u>	WFL	4A		
SAMPLE TYPE	WATER		CONTAIN		AMOUNT	
COMPOSITE			USEC	) 	COLLECTED	
COMPOSITE TYPE _	N/A				ļ	
DEPTH OF SAMPLE	N/A					·
WEATHER						
COMMENTS:	started flushing sumple collected flowed thru	at at	12:07 12:15 NS.		after 25	gallons
	WFC 4A CO	lected	e 1z:	18	(PUP)	



DATE	12	- U	7	8	9
TIME	1	2	2	6	
PAGE		OF			
PAGE					
PROJECT NO.					

P. H. Hilliam		
PROJECT NAME Prof + Whitzey		
SAMPLE NO		
SAMPLE LOCATION WFL 3 A		
SAMPLE TYPE WATER	CONTAINERS USED	AMOUNT COLLECTED
COMPOSITEYES _X NO		
COMPOSITE TYPE		
DEPTH OF SAMPLE	•••	
WEATHER		
COMMENTS: started flushing a  Saufle collected at 12  had ussed thro line.	12:20 2:28 after a	vzs gullous



DATE	1	2	٥	7	ខ	9
TIME	1		1	5	7	2
PAGE OF						
PAGE						
PROJECT NO.						

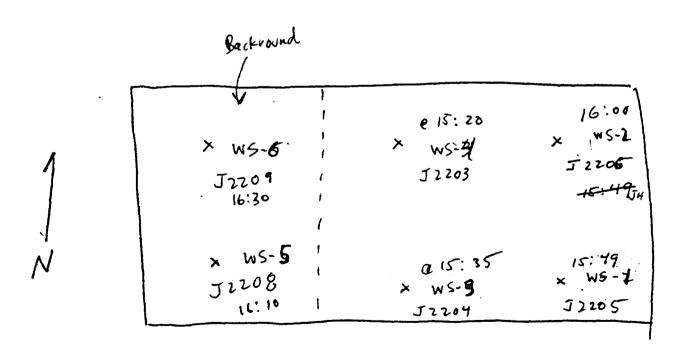
PROJECT NAME Pratt + Witney		
SAMPLE NO. J 2190		
SAMPLE LOCATION IN FLUENT A		
SAMPLE TYPE WATER	CONTAINERS USED	AMOUNT COLLECTED
COMPOSITEYES _X_NO		
COMPOSITE TYPE		
DEPTH OF SAMPLE N/A		
WEATHER <u>Cold</u> clear		
COMMENTS: Water was allowed prior to sampling	to run for	5 min.



DATE	1	2	٥	7	8	9
TIME						
PAGEOF						
PAGE			Γ			
PROJECT NO.						

PROJECT NAME Pratt + Wh.	top	
SAMPLE NO.		
SAMPLE LOCATION _ Cieling of	incinerator bilding	
SAMPLE TYPE WIPE YES X NO	_ CONTAINERS USED	AMOUNT COLLECTED
COMPOSITE TYPE	802 9/95	3 pads
DEPTH OF SAMPLE		
WEATHER		

#### **COMMENTS:**



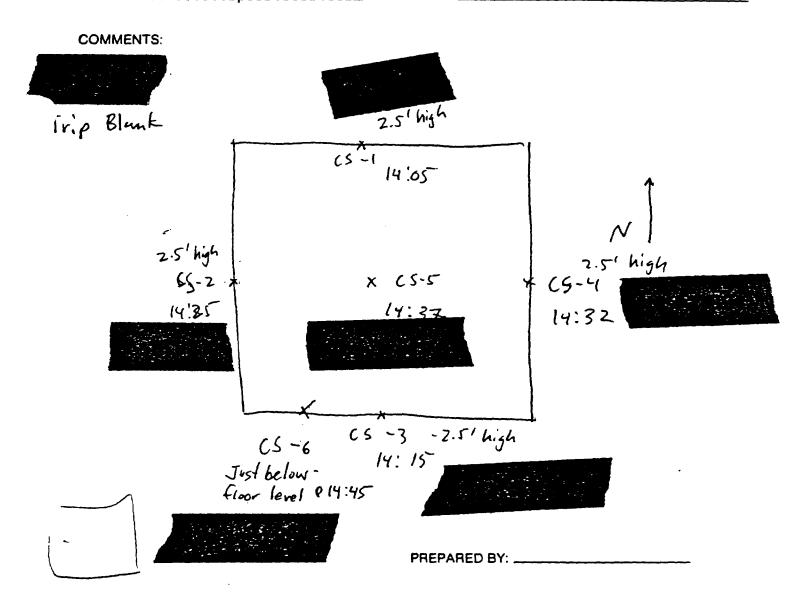
J2207 Field Blank C 15:40

Travel blank
J2210



DATE	l	2	_	0	7	٤	3	9
TIME								
PAGEOF								
PAGE		T					7	
PROJECT NO.								

PROJECT NAME fratt + Whitzey		
SAMPLE NO.		
SAMPLE LOCATION Pit Area for air	scrubber.	
SAMPLETYPE <u>Concrete</u> chip	CONTAINERS USED	AMOUNT COLLECTED
COMPOSITEYESNO		COLLECTED
COMPOSITE TYPE	302 glass	~10g.
DEPTH OF SAMPLE		
WEATHER child, clear		





### **CHAIN-OF-CUSTODY RECORD**

R/A Control No.	306
-----------------	-----

C/C Control No. 161972

PROJECT NAME/NUMBER _ Prot + W M. I Ley	LAB DESTINATION Arvill Labs
SAMPLE TEAM MEMBERS	CARRIER/WAYBILL NO.

Sample Number	Sample Location and Description	Date and Time Collected	l ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '		Condition on Receipt . (Name and Date)	Disposal Record No.
52140	In(luent A	12-7-89	WAILP			
77171	WFL-1 A					
17172	WFL-2 A			1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
17173	WF1-3 A		4			
12194	WFL-4 A	1	1 4			
J2195	Travel Blank	1	1	40ml Vovial		
72196	cs-1	12- 89 14.05	increte chip	8 809 91655		
<b>ゴ</b> 2117	(5.7	12.799 14:25		1		
J2118	(%-3	14.75				
72199	CS-4)	19:32	4	1		,

Sp	ecial Instructions:		*	<del></del>
Po	essible Sample Hazards:	T		
	Received By: Auto. W. Municipal State and Time)	HT- Relinquished By:  Received by:		, 
2.	Relinquished By: 4	, Relinquished By:		
	Received By:	Received By:		<del></del> _



### **CHAIN-OF-CUSTODY RECORD**

R/A Control No.	+	307
-----------------	---	-----

C/C Control No. 161970

Sample	Sample	Date and Time	Sample	Container	Condition on Receipt	Disposal
					l l	
SAMPLE TE	AM MEMBERS Jaigius H	1/11	_ CARRIER	/WAYBILL NO		
PROJECT N	IAME/NUMBER Post White	0 <i>y</i>	LAB DES	TINATION $A$	exil Lab.	01310

Sample Number	Sample Location and Description	Date and Time Collected	Sample Type	Container Type	Condition on Receipt (Name and Date)	Disposal Record No.
]7700	(5-5	17.789 1437	dip	807 9455		
37701	(5.6	14.45	,	902 5 1955		
77202	Trop Blank for chaps		WATER	VOVIACS		
J1103	C W 5-4	15:200	IN PE	Sun glass		
J2704	( W\$-3	15.35	1 2 7	1		
12205	< W 1	15:49				
J2706	C W4-2	16,000				
17707	WIPF SAMPLE FILLPRIME	15:40				
72708	C W8-5	16:10				
Jirog	C. W <b>X</b> -6	16:30	4	$\Box$		

Special Instructions:	
Possible Sample Hazards:	· · · · · · · · · · · · · · · · · · ·
SIGNATURES: (Name, Company, Date and Time)  1. Relinquished By: (Name, Company, Date and Time)  Received By: (Name, Company, Date and Time)	
2. Relinquished By: 4. Relinquished By:	
Received By: Received By:	

PROJECT NAME PROJECT NAME PROJECT MANA BILL TO	T NAME Prull + Whitney		DATE SA LAB DES LABORA	A ANALYSIS  DATE SAMPLES SHIPPED  LAB DESTINATION  LABORATORY CONTACT  SEND LAB REPORT TO		R/A Control No. 1: 07 C/C Control No. 161 178 12/7/89 Avev. 11 Cales Janie Palain Scutt Singer	
PURCHASE ORI	DER NO.		PROJEC	PORT REQUIRED T CONTACT T CONTACT PHONE NO.	Scotl	Singer	
Sample No.	Sample Type	Sample Volume	Preservative	Requested Testing Progr	am	Special Instructions	
32200	whip	807	۸٥	vo's, CN, M	0-191		
52201	Chip	307		VO'S, (N, Mo	Inls		
37202	WATER	2×40nl					
72703	WIPE	3 pads	HNOZ NaOH, MOOH	VUS, CN, NO	lals		
12204							
J2205							
J7206							
J1107							
J1208							
52209		4	4	4 4 4	5		
TURNAROUND TIME	Normal		-		ous substances	,	
Nonhazerd	Flami	mable	Skin irritant	Highly Toxic		Other(Please Specify)	
SAMPLE DISPOSAL:	Return to Client	of sample following analysis. Lab  Disposal by Lab	will charge for packing, shipping, and dis	posal.)		(	

WHITE - Original, to accompany samples YELLOW - Field copy

N. S.	TERNATION CHNOLOGY ORPORATION	7		REQUES'	/R ANAI	LYSIS	C/C Co	ntrol No. 1 306 ntrol No. 16 172
PROJECT NA	AME .	Proll +	Whiley	DA		SAMPLES SHIPPE		7 189
PROJECT N	JMBER .	( )	<i></i>		. LAB D	ESTINATION	1.00/1	Lobs
PROJECT MA	ROJECT MANAGER Stote			. LABOF	RATORY CONTACT			
BILL TO		f.ufl 1	While, lust find		. SEND	LAB REPORT TO	5,011	Sinjer
PURCHASE (	ORDER NO				DATE	REPORT REQUIRE		
TOTOTAGE	ONDERINO					CT CONTACT	<u> </u>	
						CT CONTACT PHO	ONE NO.	
								7
Sample No.		ole Type	Sample Volume		ervative		Testing Program	Special Instructions
J 2190	WAT	tr		is needed	<u> </u>	yos, meta	15, (yavide	
37151								
77142								
J7193	_				· · · · · · · · · · · · · · · · · · ·	<del>                                     </del>	7	
J7194	+		7x 40m2	NO		V 0'1		
17155	(cncv1)	0110	302	\\\ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			1	
J7196 J7197	(MCV4)	1 (mp	30 2	740		- vos, mes	uls, cyanido	
J2198					<del></del>			
J2199	4	7	<b>*</b>	1			7 :	
	TIME REQUIRED	D: (Rush mu	ist be approved by the Pro	ect Manager.)			· ·	•
		Normal		Rush	(Subject	to rush surcharge)		
POSSIBLE HAZ	ARD IDENTIFICA	ATION: (Ple	ase indicate if sample(s) a	re hazardous materi	ials and/or susp	ected to contain high lev	vels of hazardous substanc	es)
Nonhazard		Flamm	able	Skin irritant		Highly Toxi	c	Other(Please Specify)
SAMPLE DISPOS	•	• • • • •	sample following analysis. La	b will charge for packi	ng, shipping, and	disposal.)		
2001.00.15	Return to Cli	ent	Disposal by Lab .					
FOR LAB USE	UNLY	Received	By Caruth	1. fruit	1	Date/Time		

WHITE - Original, to accompany samples YELLOW - Field copy

### APPENDIX M

Raw Analytical Data

100 Northwest Drive Plainville, CT 06062 (203) 747-0676 FAX (203) 747-9264

## FAX (203) 747-9264 ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

### REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, Ct. 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By:

IT Corp.

Jacques Hill

SAMPLE NO.	DESCRIPTION OF SAMPLE					
	Rinsate samples collected and received 12/7/89 from Pratt & Whitney, East Hartford, Ct., for hazardous waste incinerator closure plan analysis.					
289-26-2672 289-26-2673 289-26-2674 289-26-2675 289-26-2676	IT Sample No. J2191, WFL-1A					

### LABORATORY FINDINGS:

(milligrams per liter, mg/l, except as noted)

	SAMPLE NO.				
ANALYSIS FOR	289-26-2672	289-26-2673	289-26-2674	289-26-2675	289-26-2676
Arsenic Barium Cadmium Chromium, Total Chromium, Hexavalent Copper Lead Mercury Nickel Selenium Silver Cyanide, Total Cyanide, Amenable	∠ 0.01 ∠ 0.006 ∠ 0.01 ∠ 0.01 ∠ 0.01 ∠ 0.01 ∠ 0.02 ∠ 0.01 ∠ 0.01 ∠ 0.05	∠ 0.01 0.01 ∠ 0.006 ∠ 0.01 √ 0.01 0.001 ∠ 0.001 ∠ 0.001 ∠ 0.001 ✓ 0.005	\( \) 0.01 \( \) 0.006 \( \) 0.01 \( \) 0.01 \( \) 0.01 \( \) 0.001 \( \) 0.02 \( \) 0.01 \( \) 0.01 \( \) 0.02 \( \) 0.01 \( \) 0.08	\( \) 0.01 \( \) 0.006 \( \) 0.01 \( \) 0.01 \( \) 0.09 \( \) 0.01 \( \) 0.001 \( \) 0.02 \( \) 0.01 \( \) 0.005	/ 0.01 / 0.006 / 0.01 / 0.01 0.09 / 0.01 / 0.001 / 0.02 / 0.01 / 0.01 0.21 0.18

cc: Pratt & Whitney

Attn: Scott Singer

The Averill Environmental Laboratory Inc.

# ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

### REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, Ct. 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By:

IT Corp.

Jacques Hill

SAMPLE NO.	DESCRIPTION OF SAMPLE				
	Rinsate samples collected and received 12/7/89 from Pratt & Whitney East Hartford, Ct., for hazardous waste incinerator closure plan analysis.				
289-26-2673 289-26-2674 289-26-2675	IT Sample No. J2190, Influent A, analyzed 12/8/89. IT Sample No. J2191, WFL-1A, analyzed 12/10/89. IT Sample No. J2192, WFL-2A, analyzed 12/8/89. IT Sample No. J2193, WFL-3A, analyzed 12/10/89. IT Sample No. J2194, WFL-4A, analyzed 12/10/89.				

### LABORATORY FINDINGS:

(parts per billion, ppb, except as noted)

			SAMPLE NO.		
ANALYSIS FOR	289-26-2672	289-26-2673	289-26-2674	289-26-2675	289-26-2676
Methylene chloride	ND	58 CB	ND ND	ND	ND
1,1-Dichloroethene	ND	ND	ND	ND	ND
1,1,1-Trichloroethane	ND	12 CB	22	ND	16 CB
Carbon Tetrachloride	ND	ND	ND.	ND	ND
Trichloroethene	ND	122	סא	ND	ND
Tetrachloroethene	ND	48	3400	ND	3700
	ND Z5 ppb	ND ∠5 ppb	ND ∠10 ppb	ND Z5 ppb	ND ∠10 ppb
				:	
			,		
					<b>a</b>

CB - The results of the analysis have been corrected for the presence of the compound in the blank.

cc: Pratt & Whitney - Scott Singer

The Averill Environmental Laboratory In

# RONMENTAL LABO

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

### REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, Ct. 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By: IT Corp.

Jacques Hill

SAMPLE NO. 289-26-2677	DESCRIPTION OF SAMPLE
	Rinsate sample collected and received 12/7/89 from Pratt & Whitney, East Hartford, Ct., for hazardous waste incinerator closure plan analysis.
	IT Sample No. J2195, Travel Blank, analyzed 12/8/89.

#### LABORATORY FINDINGS:

(Parts per billion, except as noted)

ANALYSIS COD	SAMPLE NO.				
ANALYSIS FOR	289-26-2677				
Methylene Chloride	ND				
1,I-Dichloroethene	ND				
1,1,1-Trichloroethane	ND				
Carbon Tetrachloride	ND				
Trichloroethene	ND				
Tetrachloroethene	ND				
	ND ZI ppb				
				1	
			0/	0.0	

CB - The results of the analysis have been corrected in the blank.

# ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

## REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, CT 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By: Jacques Hill, IT Corporation

SAMPLE NO.	DESCRIPTION OF SAMPLE
	Wipe samples collected and received 12/7/89 from Pratt & Whitney, East
	Hartford, CT, for hazardous waste incinerator closure plan analysis.
289-26-2684	IT Sample No. J2203, CW-4
	IT Sample No. J2204, CW-3
	IT Sample No. J2205, CW-1
	IT Sample No. J2206, CW-2
	IT Sample No. J2207, Field Blank

#### LABORATORY FINDINGS:

## Results are in ug/wipe area

ANALYSIS SOR	SAMPLE NO.				
ANALYSIS FOR	289-26-2684	289-26-2685	289-26-2686	289-26-2687	289-26-2688
Arsenic Barium Cadmium Chromium, Total Copper Lead Mercury Nickel Selenium Silver Cyanide, Total	11	12 DVER RANGE 7.5 4.0 2.5 14 20.05 25.0 20.50 22.5 20.25	11	10	9.5 9.0 5.0 2.5 26 20.05 25.0 2.5 2.5 20.25
				0/	

cc: Pratt & Whitney
 Att: Scott Singer

Xulter & Creat

# ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

# REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, CT 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By: Jacques Hill, IT Corporation

SAMPLE NO.	DESCRIPTION OF SAMPLE
	Wipe samples collected and received 12/7/89 from Pratt & Whitney, East
	Hartford, Ct, for hazardous waste incinerator closure plan analysis.
289-26-2684	IT Sample #J-2203, CW-4
	IT Sample #J-2204, CW-3
	IT Sample #J-2205, CW-1
	IT Sample #J-2206, CW-2
	IT Sample #J-2207, Field Blank
- 1	
}	

#### LABORATORY FINDINGS:

# Results are in ug per Wipe Area

ANALYSIS COD	SAMPLE NO.					
ANALYSIS FOR	289-26-2684	289-26-2685	289-26-2686	289-26-2687	289-26-2688	
Methylene Chloride 1,1-Dichloroethene 1,1,1-Trichloroethane Carbon Tetrachloride Trichloroethene Tetrachloroethene	ND ND 0.13 ND ND 0.40	ND ND 0.76 ND ND 0.005 0.96	ND ND 0.57 ND ND 0.29	ND 0.14 0.53 ND ND O.55	0.49 ND 0.66 ND ND 0.21	
ND ∠0.05				0/		

cc: Pratt & Whitney

Att: Scott Singer

Lautene Lexul)

# ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

# REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, CT 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By: Jacques Hill, IT Corporation

SAMPLE NO.	DESCRIPTION OF SAMPLE			
	Wipe samples collected and received 12/7/89 from Pratt & Whitney, East Hartford, Ct, for hazardous waste incinerator closure plan analysis. IT Sample No. J2208, CW-5 IT Sample No. J2209, CW-6			

### LABORATORY FINDINGS:

### Results are in ug/wipe area

ANALYSIS SOR	SAMPLE NO.				
ANALYSIS FOR	289-26-2689	289-26-2690			
Arsenic Barium Cadmium Chromium, Total Copper Lead Mercury Nickel Selenium Silver Cyanide, Total	9.5 ALL OVER R/ 7.5 4.5 ∠2.5 10 ∠0.05 ∠5.0 ∠0.50 ∠2.5 ∠0.25	9.5 NGE; > 14, 8.0 3.5 ∠2.5 11 ∠0.05 ∠5.0 ∠0.50 ∠2.5 ∠0.25	D00		
				0/	

cc: Pratt & Whitney Att: Scott Singer

The Averill Environmental Laboratory, Inc.

# ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

# REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, CT 06108

Date: December 18, 1989

SAMPLE DATA:

Collected By: Jacques Hill, IT Corp.

SAMPLE NO.	DESCRIPTION OF SAMPLE				
	Concrete chip samples collected and received 12-7-89 from Pratt & Whitney, East Hartford, CT for hazardous waste incinerator closure plan analysis.				
289-26-2678 289-26-2679 289-26-2680 289-26-2681 289-26-2682	IT Sample No. J 2197, CS-2 IT Sample No. J 2198, CS-3				

#### LABORATORY FINDINGS:

(milligrams per liter, mg/l, except as noted)

800 500	SAMPLE NO.					
ANALYSIS FOR	289-26-2678	289-26-2689	289-26-2680	289-26-2681	289-26-2682	
pH, 10% Slurry Total Solids, percent	10.6 98.6	11.2 98.1	10.9 98.0	10.8 98.3	11.7 97.0	
Tests are mg/kg, (ppm), based on Dry Weight						
Arsenic	5.5	6.7	7.5	6.0	7.3	
Barium	47	23	40 .	5.0	45	
Cadmium	4.7	<u> </u>	∠1.5	∠1.3	∠1.5	
Chromium, Total	15	9.3	49	3.4	640	
Chromium, Hexavalent	∠ 0.059	0.065	0.23	0.13	0.033	
Copper	9.9	13	30	9.7	74	
Lead	L 2.1	L 2.1	3.0	L 2.1	9.8	
Mercury	0.043	0.042	0.049	0.042	0.049	
Nickel	19	8.9	54	L 4.2	400	
Selenium	∠ 0.47	L 0.45	L 0.47	∠ 0.51	∠0.41	
Silver	L2.2	L 2.2	L 2.0	<u>L</u> 2.3	3.4	
Cyanide, Total	∠0.48	L 0.49	∠0.48	∠0.51	∠ 0.49	
^yanide, Amenable	-	-	-	-	-	
		·				
					ĺ	

cc: Pratt & Whitney
Att: Scott Singer

Xauten Il anil O

AVERILL

AVERILL

100 Northwest Drive Plainville, CT 06062 (203) 747-0676 FAX (203) 747-9264

ENVIRONMENTAL LABORATORY INC.

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

# REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, Ct. 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By:

289-26-2678 289-26-2679 289-26-2680 289-26-2681 289-26-2682	DESCRIPTION OF SAMPLE
	Concrete sample collected and received 12/7/89 from Pratt & Whitney, East Hartford, Ct., for hazardous waste incinerator closure plan analysis
	IT Sample #CS-1 IT Sample #CS-2 IT Sample #CS-3 IT Sample #CS-4 IT Sample #CS-5
	DATE ANALYZED: 12/12/89

#### LABORATORY FINDINGS:

Parts per billion, ppb ND \( \alpha 2.5 \) ppb

		SAMPLE NO.					
ANALYSIS FOR	289-26-2678	289-26-2679	289-26-2680	289-26-2681	289-26-2682		
Methylene Chloride	5.4	7.4	1.8	4.7	8.8		
1,1-Dichloroethene	2.1	4.8	6.4	6.8	ND		
1,1,1-Trichloroethane	22	96	130	31	ND		
Carbon Tetrachloride	ND	ND	ND	ND	ND		
Trichloroethene	2.1	ND	ND	ND	ND		
Tetrachloroethene	280	460	530	310	17		
		•					
				$\circ$			

cc: Pratt & Whitney
Attn: Scott Singer

The Averill Environmental Laborator: 1-

# ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

## REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, Ct. 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By:

IT Corp.

Jacques Hill

	· · · · · · · · · · · · · · · · · · ·
SAMPLE NO.	DESCRIPTION OF SAMPLE
٠	Concrete chip samples collected and received 12/7/89 from Pratt & Whitney, East Hartford, Ct., for hazardous waste incinerator closure plan analysis.
289-26-26796 289-26-26806 289-26-26816	IT Sample No. J2196, CS-1 *EP Toxicity Elutriation IT Sample No. J2197, CS-2 *EP Toxicity Elutriation IT Sample No. J2198, CS-3 *EP Toxicity Elutriation IT Sample No. J2199, CS-4 *EP Toxicity Elutriation IT Sample No. J2200, CS-5 *EP Toxicity Elutriation

#### LABORATORY FINDINGS:

(milligrams per liter, mg/1, except as noted)

	SAMPLE NO.				
ANALYSIS FOR	289-26-2678	289-26-2679E	289-26-2680E	289-26-2681E	289-26-2682E
ml. 0.5N acetic acid	400	400	400	400	400
pH of filtrate	4.8	4.8	4.8	4.8	4.8
Tests are mg/l in filtrate					
Arsenic Barium Cadmium Chromium, Total Lead Mercury Selenium Silver	∠ 0.01 0.30 ∠ 0.03 0.06 ∠ 0.05 ∠ 0.001 ∠ 0.01 ∠ 0.05	∠ 0.01 0.16 ∠ 0.03 0.06 ∠ 0.05 ∠ 0.001 ∠ 0.01 ∠ 0.05	∠ 0.01 0.26 0.04 0.07 ∠ 0.05 ∠ 0.001 ∠ 0.01 ∠ 0.05	∠ 0.01 0.22 ∠ 0.03 0.06 ∠ 0.05 ∠ 0.001 ∠ 0.01 ∠ 0.05	∠ 0.01 0.31 ∠ 0.03 ∠ 0.05 ∠ 0.05 ∠ 0.001 ∠ 0.01 ∠ 0.05

*EP Toxicity Elutriation:

100 grams of sample mixed with the designated amount of 0.5N adetic acid, diluted to 2000 ml. with distilled water, mixed for 24 hours, settled and filtered through 0.45 micron filter

paper. Filtrate was tested.

cc: Pratt & Whitney
Attn: Scott Singer

# AVERILL (203) 747-0676 FAX (203) 747-9264 ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

### REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, CT 06108

Date: Decem

December 18, 1989

SAMPLE DATA:

Collected By: Jacques Hill, IT Corp.

SAMPLE NO.	DESCRIPTION OF SAMPLE
	Concrete chip samples collected and received 12-7-89 from Pratt & Whitney, East Hartford, CT for hazardous waste incinerator closure plan analysis.
289-26-2683	IT Sample No. J 2201, CS-6

#### LABORATORY FINDINGS:

(milligrams per liter, mg/1, except as noted)

900		SAMPLE NO.	
ANALYSIS FOR	289-26-2683		
pH, 10% Slurry Total Solids, percent	11.1 99.1		
Tests are mg/kg, (ppm), based on Dry Weight	1		
Arsenic Barium Cadmium Chromium, Total Chromium, Hexavalent Copper Lead Mercury Nickel Selenium	8.6 19 ∠1.5 3.4 0.12 10 4.4 ∠0.049 ∠4.9 ∠0.49	•	
Silver Cyanide, Total Cyanide, Amenable	∠ 2.4 ∠ 0.50		

cc: Pratt & Whitney

Att: Scott Singer

# ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

### REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, Ct. 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By:

SAMPLE NO.	DESCRIPTION OF SAMPLE
	Concrete sample collected and received 12/7/89 from Pratt & Whitney, East Hartford, Ct., for hazardous waste incinerator closure plan analysis.
289-26-2683	IT Sample #CS-6
	DATE ANALYZED: 12/12/89

### LABORATORY FINDINGS:

parts per billion, ppb ND ∠2.5 ppb

ANALYSIS FOR		SAMPLE NO.	
	289-26-2683		
Methylene Chloride	5.2		
1,1-Dichloroethene	ND		
1,1,1-Trichloroethane	18		
Carbon Tetrachloride	ND		
Trichloroethene	ND		
Tetrachloroethene	300		
·			
	1 1		

cc: Pratt & Whitney
Attn: Scott Singer

Xanter Stevens

# ENVIRONMENTAL LABORATORY INC

Lawton S. Averill, Director

CT Public Health Lab No. PH-0513

## REPORT ON LABORATORY EXAMINATIONS

To Client:

Pratt & Whitney

East Hartford, Ct. 06108

Date: December 15, 1989

SAMPLE DATA:

Collected By:

IT Corp.

Jacques Hill

SAMPLE NO.	DESCRIPTION OF SAMPLE
	Concrete chip sample collected and received 12/7/89 from Pratt & Whitney, East Hartford, Ct. for hazardous waste incinerator closure plan analysis.
289-26-2683 (E)	IT Sample No. J2201, CS-6 *EP Toxicity Elutriation

#### LABORATORY FINDINGS:

(milligrams per liter, mg/l, except as noted)

41141 YEIS EOO			SAMPLE NO.		
ANALYSIS FOR	289-26-2683E				
ml. 0.5N acetic acid	400				
pH of filtrate	4.8				
Tests are mg/l in filtrate					
Arsenic Barium Cadmium Chromium, total Lead Mercury Selenium Silver	∠ 0.01 0.21 ∠ 0.03 0.05 ∠ 0.05 ∠ 0.001 ∠ 0.01 ∠ 0.05				
a f	00 grams of setic acid, of or 24 hours, aper. Filtra	liluted to 2 settled, an	000 ml) with	distilled w	ater, mixed

cc: Pratt & Whitney

Attn: Scott Singer

# APPENDIX N Validation Report

# QA/QC REVIEW OF AVERILL ENVIRONMENTAL LABORATORY DATA FOR WASTE FEED LINE RESULTS (ROUND II)

#### METALS

- Holding Times: Samples were prepared and analyzed within 40 CFR 136 holding times.
- <u>Initial and Continuing Calibration Verification</u>: Arsenic (82%) had a percent recovery outside control limits (90-110%). Arsenic results should be considered estimates.
- <u>Blanks</u>: Calibration and preparation blanks contained traces of chromium (0.01 mg/L), copper (0.003 mg/L), lead (0.02 mg/L) and zinc (0.003 mg/L). Results for these metals less than five times the blank level should not be reported.
- Duplciates: All duplicate analyses were within control limits.
- Spike Sample Recovery: All percent recoveries were within control limits.

#### **VOLATILES BY 8010**

- Holding Times: Samples were analyzed within 40 CFR 136 holding times.
- <u>Initial Calibration</u>: All percent relative standard deviation (% RSD's) were within control limits (less than 20%).
- Continuing Calibration: All percent differences (% D's) were within control limits (less than 15%).
- Blanks: The trip blank (travel blank) reported all target compounds as non-detected. Method blanks Run #800 (4.7 μg/L) and Run #808 (0.51 μg/L) contained 1,1,1-trichloroethane. No results less than five times the blank level should be reported in associated samples.
- <u>Surrogate Recoveries</u>: Percent recoveries were within control limits established by Method 8010, SW-846.
- <u>Matrix Spike and Duplicate</u>: Relative percent differences and percent recoveries were all within control limits.

# QA/QC REVIEW OF AVERILL ENVIRONMENTAL LABORATORY DATA FOR CEILING WIPE SAMPLE RESULTS

#### METALS

- Holding Times: All samples were prepared and anlayzed within the required holding times.
- <u>Initial and Continuing Calibration Verification</u>: Arsenic (82%) had a percent recovery outside control limits. Results for arsenic should be considered estimates.
- Blanks: Calibration and preparation blanks contained traces of chromium (0.01 mg/L), copper (0.003 mg/L), lead (0.02 mg/L), and zinc (0.003 mg/L). The field blank contained traces of arsenic (9.5 μg/100 cm²). The filter blank contained traces of cadmium (3.5 μg/100 cm²), lead (10 μg/100 cm²), and arsenic (9.2 μg/100 cm²). Results for chromium (25 μg/100 cm²), arsenic (47.5 μg/100 cm²), cadmium (45 μg/100 cm²), and lead (130 μg/100 cm²), below these levels, should be rejected. Also, all results for barium should be rejected.

#### VOLATILES BY 8010

- Holding Times: All samples were analyzed within the required holding times.
- <u>Initial Calibration</u>: All percent relative standard deviations (% RSD's) were within control limits (less than 20%).
- Continuing Calibration: 1,1,1-Trichloroethane (12/12/89--day sample), methylene chloride (12/12/89--night sample), and 1,1,1-trichloroethane (12/13/89--day sample) each had percent differences greater than 15%. Results for these compounds in associated samples should be considered estimates.
- Blanks: The field blank contained traces of methylene chloride (0.49 μg/100 cm²), 1,1,1-trichloroethane (0.66 μg/100 cm²), and tetrachloroethene (0.21 μg/100 cm²). The wipe blanks reported all target compounds as non-detect. Results for methylene chloride (4.9 μg/100 cm²), 1,1,1-trichloroethane (3.3 μg/100 cm²), and tetrachloroethene (1.05 μg/100 cm²), below these levels, should be rejected.
- <u>Surrogate Recoveries</u>: Samples CW-4 and CW-5 had one of three percent recoveries outside control limits. No action will be taken for just one out.
- <u>Matrix Spike and Duplicate</u>: All percent recoveries were within control limits.

  Two out of six relative percent differences were outside control limits. No action is taken.

# QA/QC REVIEW OF AVERILL ENVIRONMENTAL LABORATORY DATA FOR CONCRETE CHIP SAMPLE RESULTS

#### METALS

- Holding Times: Samples were analyzed and prepared within appropriate holding times.
- <u>Initial and Continuing Calibration Verification</u>: Arsenic (82%) had a percent recovery outside control limits. Arsenic results should be considered estimates.
- Blanks: The lab blank and method blank reported all target compounds as non-detect. Calibration and preparation blanks contained traces of chromium (0.01 mg/L), copper (0.003 mg/L), lead (0.02 mg/L) and zinc (0.003 mg/L). Results less than five times the blank level should not be reported in associated samples.
- <u>Duplicates</u>: Chromium (39%) for total metal anlayses had a relative percent deviation (RPD) outside control limits (0-35%). Results for chromium in total metals analyses should be considered estimates.
- Spike Sample Recovery: No spike samples were analyzed.

#### **VOLATILES BY 8010**

- Holding Times: Samples were analyzed within the appropriate holding times.
- <u>Initial Calibration</u>: All percent relative standard deviations (% RSD's) were within control limits (less than 20%).
- Continuing Calibration: All percent differences (% D's) were within control limits (less than 15%).
- Blank: The method blank reported all target compounds as non-detected.
- <u>Surrogate Recoveries</u>: IT sample numbers CS-1 and CS-4 had one of three surrogate recoveries outside control limits. No action will be taken on one of three surrogates outside control limits.
- <u>Matrix Spike and Duplicate</u>: One of three percent recoveries and one of six relative percent differences were outside control limits. This data in conjunction with surrogate data, indicate a matrix interference, but is not critical in higher concentrations of analyte.

RCRA Part B Permit Application United Technologies Pratt & Whitney CTD 990672081

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APPENDIX H-3
CLOSURE PLAN FOR THE
WAX/SOLVENT STORAGE TANK

#### RCRA CLOSURE PLAN FOR WAX/SOLVENT STORAGE TANK

# RESOURCE CONSERVATION AND RECOVERY ACT CONCENTRATED WASTE TREATMENT PLANT

November 1990

### Prepared for:

United Technologies Corporations
Pratt & Whitney
400 Main Street
East Hartford, Connecticut
EPA ID # CTD990672081

Prepared by: Loureiro Engineering Associates 100 Northwest Drive Plainville, CT 06062

Comm. No. 971-10

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#### <u>ACRONYMS</u>

CIDEP: Connecticut Department of Environmental Protection

CWIP: Concentrated Waste Treatment Plant

EPA: U.S. Environmental Protection Agency

MCL: Maximum Containment Level

P&W: Pratt & Whitney

QA/QC: Quality Analysis/Quality Control

RCRA: Resource Conservation and Recovery Act

TCLP: Toxicity Characteristic Leaching Procedure

TSDF: Treatment Storage Disposal Facility

#### A. INTRODUCTION

This Closure Plan is provided for the wax/solvent storage tank located at the Concentrated Waste Treatment Plant of United Technologies - Pratt & Whitney East Hartford facility, EPA ID NO. CT D 990672081. Closure of this unit will be conducted in accordance with all applicable RCRA regulations, and will:

- 1) Minimize the need for further maintenance, and;
- 2) Control, minimize or eliminate to the extent necessary to protect human health and the environment, the post closure escape of hazardous waste, hazardous constituents, leachate, or contaminated run-off to the groundwater, surface water or the atmosphere.

In subsequent sections, this closure plan provides a description of methods to be applied and precautions to be taken in closing the wax/solvent tank. Specific closure activities are described in detail and a trackable closure schedule and cost estimate are provided.

Upon completion of closure, P&W will submit a certification by both P&W and an independent registered professional engineer to the Regional Administrator and the DEP Commissioner that the facility has been closed in accordance with the specifications in the approved closure plan. The closure certification will include all other pertinent analytical data as well as the following:

- Photographic records of the closure documenting each construction step of the closure process
- Contractors daily log

* A list of any departure from the approved plan with rationales in accordance with 40 CFR 264.112(c).

In subsequent sections, this Closure Plan provides a detailed description of specific procedures to be followed and precautions to be taken in closing the wax/solvent storage tank.

#### B. FACILITY DESCRIPTION

P&W East Hartford generates a variety of hazardous wastes and receives wastes from P&W satellite plants located in Connecticut, Maine and New York. Currently these wastes are managed in eleven (11) storage tanks (8 above ground and 3 underground) and five (5) container storage areas all located within an area known as the Concentrated Waste Treatment Plant (CWTP). These operations are located in an area near the northern end of the East Hartford plant complex.

Pratt & Whitney is planning to upgrade these facilities. Design work is in progress and construction is planned for 1991. Waste generated on-site are also managed at other locations within the facility in containers and tanks for less than ninety (90) days.

The wax/solvent tank was once used for hazardous waste accumulation and storage and had the capability to feed directly to an incinerator. The incinerator has been removed and the wax/solvent tank has become obsolete and will therefore be closed.

#### C. WAX/SOLVENT TANK DESCRIPTION

The wax/solvent storage tank is located in the CWIP, in the same building as the former Burn-Zol incinerator, which is also presently being closed under a closure plan approved by the CIDEP and EPA. The tank was used to store wax/solvent sludges which accumulated at the bottom of a still where used solvents, such as 1,1,1-trichloroethane and perchloroethylene, were distilled for reuse. The tank was used only for storage of the wax/solvent mixture. It was heated to avoid precipitation of the wax from the mixture. The tank had a closed top to minimize solvent evaporation and an air duct to vent the tank. The tank was located in a pit, which served as a secondary containment.

An above ground wax/solvent feed line used to connect the wax/solvent tank directly to the incinerator located in the same building. The wax/solvent feed line leading to the incinerator was actually used on four separate occasions, each involving trial test burns of the wax/solvent waste stream in the incinerator. These tests were performed on 3-31-82, 12-14-82, 12-13-83, and 5-30-84. Each of these tests indicated deficiencies related to the operation of the incinerator and inadequate scrubber performance. A decision was made in the first quarter of 1985 to postpone plans for additional trial burns, and subsequently, to abandon the incinerator permitting process and consider closure alternatives. As

already mentioned previously, the incinerator components, and wax/solvent feed line attached to the incinerator, have been removed and the incinerator area is being closed as part of a CTDEP and EPA approved closure plan.

#### D. GENERAL CLOSURE REQUIREMENTS

#### a. General

This section presents the general closure requirements pertaining to closure of the wax/solvent storage tank. A detailed description of the specific activities to be followed during closure is given in the following section (Section E). It is expected that at the time of closure, the tank will contain insignificant amounts of hazardous waste. Closure will be completed within 180 days of the starting date.

Closure activities will involve removal of any hazardous waste remaining in the tank; dismantling and disposal of tank and ancillary equipment; decontamination of the containment pit; confirmatory sampling and analysis; and data evaluation and closure certification by a licensed professional engineer. Specific procedures for sample analysis and data evaluation are provided in Section F of this plan while a closure cost estimate is presented in Section G.

#### b. Closure Requirements

1. Health and Safety - The decontamination crew will consist of a minimum of two individuals who will be adequately clothed, including self-contained breathing apparatus, if required, and coveralls. Supervision of the decontamination process will include the individual(s) responsible for operation of the TSDF.

The primary basis for the level of personnel protection selected is determined by:

The type, toxicity, measured concentration, and permissible exposure limits of the chemical substances.

 The potential or measured exposure to substances in the air, splashes of liquids, or other direct contact with materials due to the work being performed.

The personnel protective equipment used to protect the body against chemical hazards is divided into four categories according to the degree of protection:

- Level A Will be worn when the highest level of respiratory, skin, and eye protection is needed.
- Level B Will be worn when the highest level of respiratory protection is needed, but a lesser level of skin protection is needed.
- Level C Will be worn when the types of airborne substances are known, the concentrations have been measured, and the criteria for using air-purifying respirators are met.
- Level D This level is used where no respiratory or skin hazards are present. Level D protection is primarily a work uniform providing minimal protection

It is not anticipated that personnel will need to use Levels A or B.

2. Sudden or Non-Sudden Release, or Fire Hazard - The decontamination process will be considered as an activity presenting a high risk potential for release of hazardous waste or fire/explosion hazard. As such, the appropriate mechanisms of the Contingency Plan will be ready for activation.

3. <u>Timetable</u> - Completion of closure will be within 180 days of agency approval of the closure plan. The schedule for closure including milestone dates follows:

DAY	ACTIVITY
0	EPA and CTDEP approved closure plan.
90	All hazardous wastes disposed of off-site at permitted facilities. Tank and appurtenances removed and disposed of off-site at permitted facilities.
100	Inspection for residual wastes completed and all damaged areas identified. Samples collected from damaged areas and analyzed appropriately.
120	Floors and equipment cleaned and rinsed. Confirmatory chip samples taken of the concrete containments.
150	Floor and piping repaired and/or sealed as necessary for further use.
180	Completion of closure.

All final closure activities will be supervised and certified by an independent registered professional engineer, in addition to P&W personnel.

P&W may require an extension for closure time depending on the season that closure begins.

4. Certification - The following certification should be submitted to
the EPA Region I Administrator and the Commissioner of CT DEP upon
completion of closure:
'I,, for Pratt & Whitney, United Technologies (Name)
Corporation, owner and operator of, (Site)
hazardous waste storage area and I,, P.E., (Name)
employed by, certify by means of our (Firm)
signatures, that the facility named above has been closed in accordance
with the method specified by the Closure Plan, and attached hereto.
Closure was completed on, after receiving the final (Date)
volume of material on".  (Date)

#### E. DESCRIPTION OF CLOSURE ACTIVITIES

This section describes in detail the specific procedures to be applied and precautions to be taken in closing the wax/solvent storage tank. The hazardous waste inventory expected to be present in the tank at the time of closure is minimal, limited to wax residues on the side of the tank.

The wax/solvent tank closure process concerns only the tank, associated waste feed or vent lines, and the containment pit and immediate adjacent area potentially contacted by tank operations. The following detailed procedures describe the work.

- A Health and Safety Plan, specific to the wax/solvent storage tank will be prepared to cover the closure activities to be performed.
- 2. Any wax residues remaining on the sides, top and bottom of the tank, on the tank components, and on the containment pit will be removed to the maximum extent possible, by brushing, cleaning and scraping. The resulting accumulation of waste residue along with any contaminated disposable clothing will be drummed and treated as hazardous waste. Any tools used during residue removal will be decontaminated using an industrial grade non-phosphate detergent and water solution with a plant tap water rinse. All rinsate will be collected and treated as a hazardous waste liquid at the CWTP.

- Once all hazardous waste inventory has been removed (to the extent possible), the tank, tank accessories and above ground air ducts and piping will be dismantled and disposed of as hazardous waste via licensed waste hauler to a permitted TSDF. Disassembly will consist of manual dismantling and/or the use of powered equipment. Both hot or cold cutting techniques may be The size of stockpiled components will be directly disposal facilities influenced by the requirements landfilling. It is anticipated that all piping will be cut into four foot sections and that larger components will not exceed 10 feet in any dimension.
- 4. After removal of the tank components, the concrete pit which used to serve as a secondary containment for the tank will be shotblasted or scarified. The potential for fugitive dust emissions will be minimized by utilizing equipment which immediately contains all generated residue. This residue will be collected, stored and treated as hazardous waste.
- 5. The containment area will subsequently be scrubbed with either a solution containing 5 percent sodium carbonate and 5 percent trisodium phosphate or simply a 5 percent solution of trisodium phosphate. The area will then be thoroughly rinsed with water. Spent decontamination solutions or rinsewaters will be collected in existing sumps or will be contained through the use of dikes

to prevent wash water migrating into clean areas. This rinsate will be collected using a wet/dry vacuum then stored and treated as a hazardous waste.

- 6. All equipment used in closure activities will either be decontaminated or collected and disposed of as hazardous waste. Small manual tools will be decontaminated using an industrial grade non-phosphate detergent and water solution. Equipment used during decontamination, such as brushes, gloves, disposable suits, etc., will be collected in a 55-gallon drum and disposed of as hazardous waste using licensed transporters and permitted disposal facilities. Portions of larger tools (i.e. lifts, hoists) which have come in contact with the waste will be decontaminated by steam cleaning. All rinsate generated during decontamination activities will be collected and treated as hazardous waste.
- 7. Once decontamination has been completed as described above, the wax/solvent storage area will be inspected for cracks or other visible signs of deterioration. If cracks or signs of deterioration are observed then the sampling plan presented below will be modified to include a representative portion of these areas.
- 9. If no cracks, or visible signs of deterioration are found, then non-statistical "judgement sampling" of potentially contaminated areas based on visual observations, is not possible. Instead, verification sampling will be performed according to the following procedure:

The containment area after decontamination will be gridded and sampled at locations corresponding to randomly selected grid nodes. The area to be gridded includes the floor of the containment pit, which will represent worst case conditions, and the area immediately adjacent to the tank pit inside the building, that could potentially have been affected by the tank operations (Refer to Figure 1). The size of the grid interval is determined by this generally accepted mathematical formula:

 $GI = (A/3.14)^{0.5}/2$ , where:

GI = grid interval, ft

A =area to be gridded, sq. ft.

The calculated value for the grid interval is then rounded off to the nearest integer and the area is gridded.

The number of samples (n) to be obtained from each slab is determined by the square root of the number of grid nodes.

A random number table or generator is typically used to determine which grid nodes or grid areas will be sampled.

Table 1 outlines the calculations of the number of verification samples required to be collected from the wax/solvent storage tank area to generate statistically viable data.

The number of grid samples shown in Table 1 is the number of samples statistically required. A random number table procedure

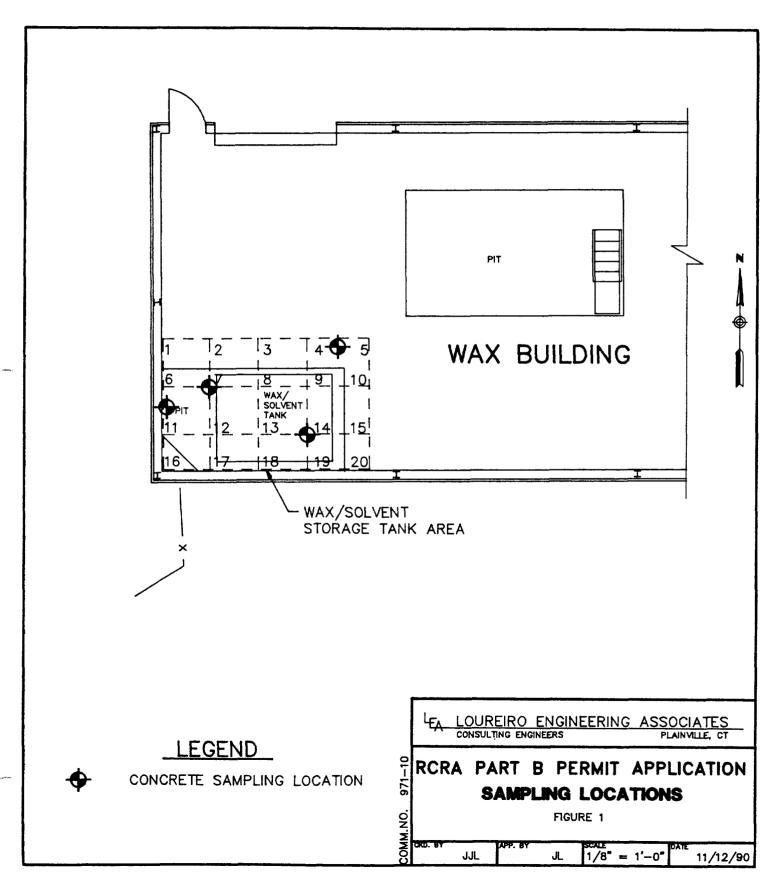
was used to calculate the exact location of these samples, which are shown in Figure 1. In addition to these samples, a representative number of samples will be collected from obviously contaminated spots, cracks or other areas that show signs of severe deterioration. These samples, if any, will be in addition to those shown in Figure 1.

All samples will consist of concrete chip samples collected with an air chisel or similar tool. The portion of the tool in direct contact with the concrete will be cleaned between samples using an industrial non-phosphate detergent wash and a tap water rinse. The resulting concrete chips will be transferred directly into laboratory supplied glassware. The field QA/QC program for concrete chip samples will consist of one field duplicate and one trip blank to accompany the samples to the laboratory. Immediately following sample collection each sample will be labeled and placed in an iced cooler. The samples will be transported under full chain-of-custody to a State of Connecticut approved laboratory.

The analytical testing and determination procedures are presented in Section C of the Closure Plan.

If based on an evaluation of the analytical data (comparison to available background levels and to health/risk based levels) the decontamination effects deemed incomplete, are the decontamination will be repeated until follow-up sampling are at or below health/risk demonstrates that parameters are consistent with background levels. standards Any or

P & W — EH RCRA Closure Plan Wax/Solvent Stor. Tank November 1990 Rev. No. 0



concrete chip sampling areas which exhibit levels consistent with background and either above or below health/risk levels will be considered representative of ambient background levels thus decontamination efforts will be deemed complete.

9. The certification of closure will be completed as discussed in Section B(b)(4) of this Closure Plan. Within 60 days of completion of all closure activities, the Certification of Closure will be sent by registered mail to the EPA Regional Administrator and the Commissioner of the Connecticut Department of Environmental Protection.

#### F. ANALYSIS AND DATA EVALUATION

This section presents the analytical methods and QA/QC procedures to be followed during sample analysis. Data evaluation will be based on a comparison of the data collected with background levels and/or health/risk based standards.

#### a. Analytical Parameters

A specific analytical parameter list has been developed for concrete chip samples collected during closure of the wax/solvent storage tank. The list, presented in Table 2, is representative of all listed hazardous waste constituents present in the wax/solvent mixture, the only waste stream stored in the wax/solvent storage tank. In addition to the constituents listed in Table 2, the characteristics hazardous waste parameters of corrosivity and TCLP (metals only) have been deemed applicable and are therefore included. The aforementioned parameters were taken from the approved closure plan for the incinerator as both units handled the same waste stream with the exception of cyanide wastes which were not placed in the wax/solvent tank.

The analytical methods presented in Table 2 have been selected from the third edition of <u>EPA's Publication SW-846 - "Test Methods for Evaluating Solid Waste".</u> The designated laboratory will follow all applicable internal QA/QC procedures outlined in SW-846.

# TABLE 2 SPECIFIC LIST OF ANALYTICAL PARAMETERS

Analytical Parameters	Solid Mass Analysis (Concrete Chip Samples)
<u>Metals</u>	
Arsenic	3050/7060
Barium	3050/6010
Cadmium	3050/6010
Chromium (Total)	3050/6010
Chromium VI	<del></del> /7196
Copper	3050/6010
Lead	3050/6010
Mercury	3050/7471
Nickel	3050/6010
Selenium	3050/7740
Silver	3050/6010
Volatile Organic Compounds	
Carbon Tetrachloride	5030/8010
1,1,-Dichloroethylene	5030/8010
Methylene Chloride	5030/8010
Tetrachloroethylene	5030/8010
1,1,1-Trichloroethane	5030/8010
Trichloroethylene	5030/8010

## **Notation**

*5030/8010 - preparation method/analytical method

#### b. Data Validation

Upon receipt of the analytical data, an initial evaluation of the results will be performed through data validation. Data validation includes a review of field QA/QC procedures (i.e. trip blanks, field duplicates) and laboratory QA/QC procedures (i.e. holding times, blind duplicate analysis, surrogate recoveries). Data points that are not adequately supported by the QA/QC procedures will be referred to the sampling team and/or the laboratory for appropriate corrective actions.

Upon completion of data validation, the results will be compared to background data points and the relevant and appropriate regulatory standards and criteria. An explanation of how this will be performed for each sample media (aqueous or solid) is presented below.

#### c. Data Evaluation

As previously stated, decontamination of the wax/solvent storage tank will be demonstrated complete by concrete chip sampling and comparison to regulatory and/or background levels.

Analytical data will be generated for the concrete on a mass analysis basis for all the parameters listed in Table 2. The hazardous waste characteristic of toxicity will be determined by performing the TCLP test for selected metals (arsenic, barium, cadmium, chromium (T), lead, mercury, selenium, silver).

The background levels to be used in data evaluation will be identical to the ones established recently during closure of the Burn-Zol incinerator. The incinerator was located in the same building as the wax/solvent storage tank and valid background data has already been generated.

Analytical results on concrete chip samples for TCLP metals will be compared to the regulatory levels specified in 40 CFR 261.3. If any parameter exceeds the applicable regulatory level then decontamination will be deemed incomplete in the area of that sample. If this circumstance occurs for any of the concrete chip samples collected, decontamination efforts will continue until follow-up sample data achieves the applicable target standard.

In addition to the evaluation on the basis of TCLP (characteristic of toxicity), data evaluation against health/risk based standards will be performed for the contaminants detected. This evaluation will only be performed for parameters that have health/risk based standards associated with them as listed in EPA's publication "RCRA Facility Investigation Guidance", interim final (EPA 530/SW-89-31), dated May, 1989.

Table 3 summarizes the health/risk based standards for the parameters of concern, according to which the concrete chip samples will be evaluated. Evaluation will consist of comparing identified constituent levels to available background data and to health/risk based standards. Decontamination efforts will be deemed incomplete if

### TABLE 3

# HEALITH/RISK - BASED STANDARDS CONCRETE CHIP SAMPLING

CONSTITUENT	CONCENTRATION (mg/kg)
Arsenic	0.02
Barium	900
Cadmium	*
Chromium (VI)	90
Copper	*
Lead	*
Mercury	*
Nickel	300
Selenium	*
Silver	50
Carbon Tetrachloride	5.4
1,1-Dichloroethylene	12
Methylene Chloride	93
Tetrachloroethylene	140
1,1,1-Trichloroethane	7000
Trichloroethylene	64

Risk levels obtained from RCRA Facility Investigation (RFI) Guidance Document (EPA Publication 530/SW-89-031).

*No risk levels identified

constituent levels exceed health/risk based standards with the exception of samples that demonstrate such levels but are consistent with ambient background levels. Decontamination efforts must continue until followup sampling demonstrates that parameters are at or below health/risk based standards or are consistent with background levels. Any concrete chip sampling areas which exhibit levels consistent with background and either above or below health/risk based levels will be considered representative of ambient background levels thus decontamination efforts will be deemed complete.

#### D. CLOSURE COST ESTIMATE

The closure cost estimate for the wax/solvent storage area is estimated to be \$81,000 in 1990 dollars. A breakdown of the costs is included in Table 4. All costs assume performance of closure activity by a qualified third-party contractor. The estimates assume that no appreciable waste will be present in the tank at closure.

TABLE 4
CLOSURE COST ESTIMATE

	ACTIVITY		COST
1.	Health & Safety Plan	\$ 3,000	
2.	Removal of Hazardous Waste In	\$ 5,000	
3.	Dismantling and Disposal of T and Ancillary Equipment	\$20,000	
4.	Decontamination of Containment Pit		\$20,000
5.	Verification Sampling and Analysis		\$16,000
6.	Data Evaluation and Closure Certification		\$ 5,000
		Subtotal Insurance (7%) Contingency (10%) _	\$69,000 \$ 5,000 \$ 7,000
		TOTAL	\$81,000

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#### SECTION I - OTHER FEDERAL LAWS

At this time, we believe that this facility is in compliance with the following Federal laws:

- The Wild and Scenic Rivers Act
- * The Endangered Species Act
- The National Historic Preservation Act of 1966
- The Coastal Zone Management Act
- The Fish and Wildlife Coordination Act.

Information will be provided in accordance with the requirements of 40 CFR Part 270.14(b) at the request of EPA Region I.

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#### SECTION J - CERTIFICATION

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

SIGNATURE: Conald H Henrin	DATE: 14/13/90
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TITIE: Vice President, Environment,
Health & Safety